



Numero di inventario: 23093

Affilatrice per utensili CNC  
STRAUSAK FLEXIMAT  
2012



### Dati tecnici

Numero di assi totale	5
Diametro massimo della mola abrasiva	160 mm
Attacco mandrino	50 ISO
Spostamento dei assi:	
Larghezza	360 mm
Longitudinale	240 mm
Verticale	360 mm
Asse B (rotazione della testa di rettifica)	470 °
Risoluzione	0.001 °
Velocità rotazione del pezzo	1000 g/min
Asse C (mandrino, risolazione)	0.001 °
Giri mandrino porta mola:	
con variatore continuo	
da	1000 g/min
fino	9000 g/min
Motore mandrino	6 / 8 kW
Avanzamenti rapidi:	10 m/min
Collegamento 50 Hz 3x	400 Volti
Potenza motore della mola	3.7 kW
Potenza installata totale	10 kVA
Peso della macchina circa	2750 kg
Dimensioni macchina:	
Lunghezza	2050 mm
Larghezza	1945 mm
Altezza	2040 mm
Accessori diversi:	

Sistema PC

Palpatore 3D

Volantino elettronico

Armadio elettrico Condizionatore d'aria





**strausak**  
swiss made

2: Rueckenabsetzung N4/4

Gr1	Pos. OP (mm)	Delta	Restweg
X	118.310	0.000	0.000
Y	54.624	0.000	0.000
Z	270.888	-0.255	34.308
B	-221.7828	0.0000	-0.0000
C	18.6511	1.7267	-126.8699

Aktives Programm %201 / VHM-474W-16-T110-OSG-20-36614-AKTUELL  
 Aktive Zeile N4085  
 N4085G997

Linearinterpolation mit progr. Vorschub  
 100.0 mm/min x 100% = 100.0 mm/min  
 Spindel1 Linkslauf  
 4034 x 100% = 4034 U/min  
 Werkzeugnr. 0  
 Zykluszeit: 03:33 letzte Messung: 01:31  
 Schleifzeit: 25:48 Restlaufzeit: 22:15  
 Aufspannung: 0.789mm 144.6177°  
 Rundlauf: 0.000mm 0.0000°

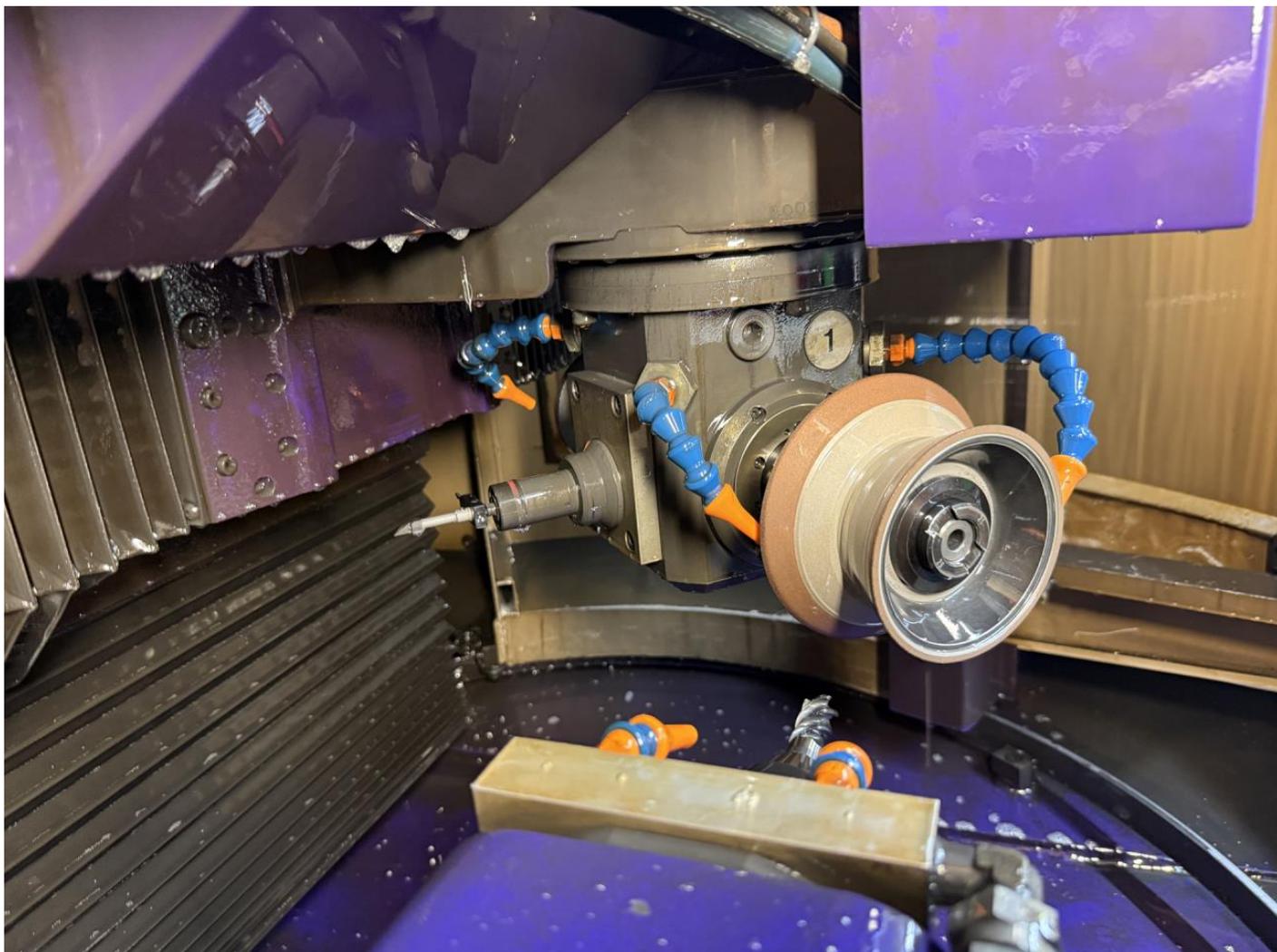
G71	G90	G17		G40	G54
	G93	G97			
		M48	M7	M999	
	M66	M64	M40		

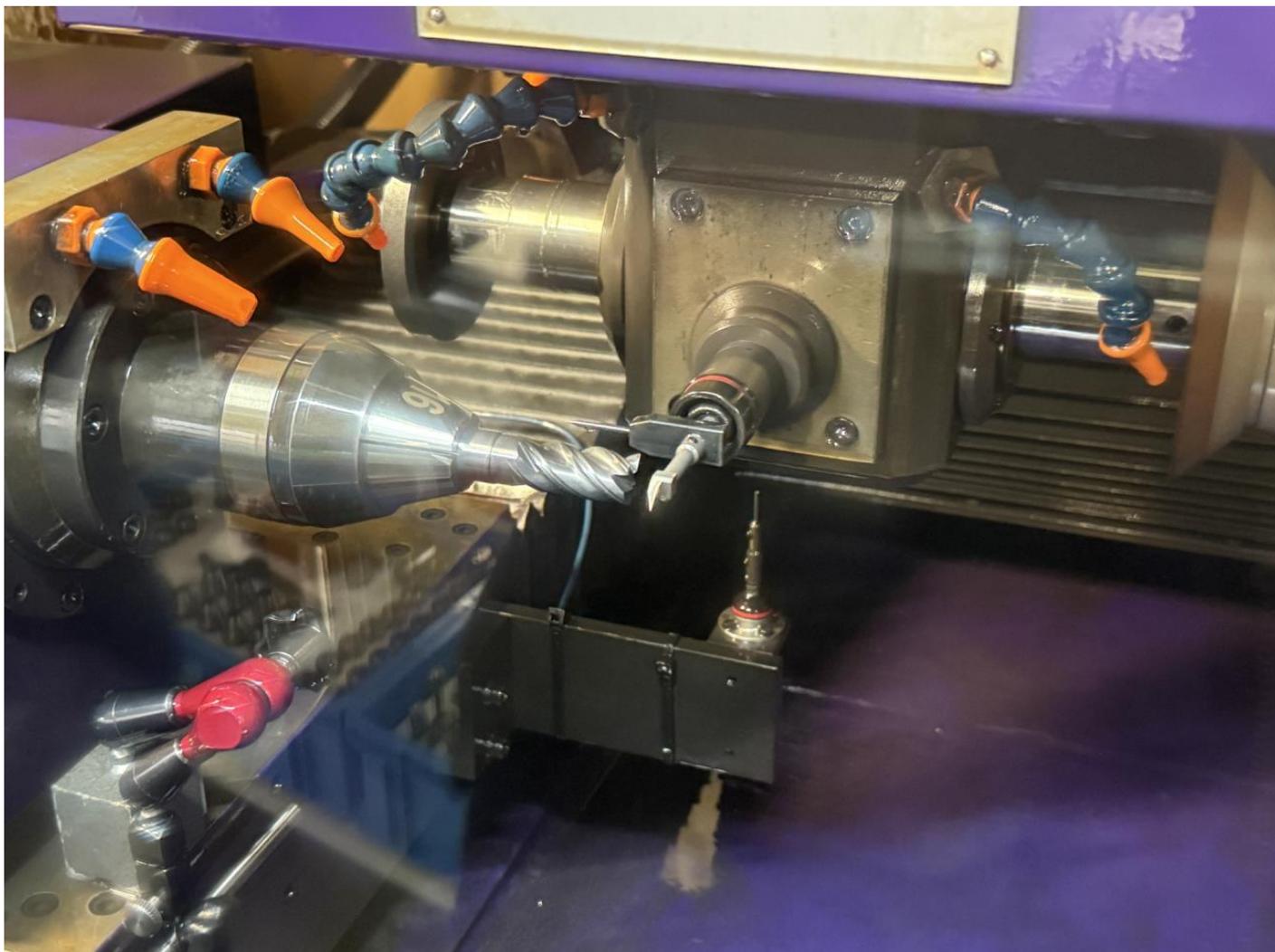
**WICHTIG! IMPORT**

Schutzhülse öffnen:  
 Betriebsart mit erhöhtem Risiko  
 nach der Produktion verschieben  
 Make sure never to operate the  
 protection door open.  
 Operating mode with increased risk of accident

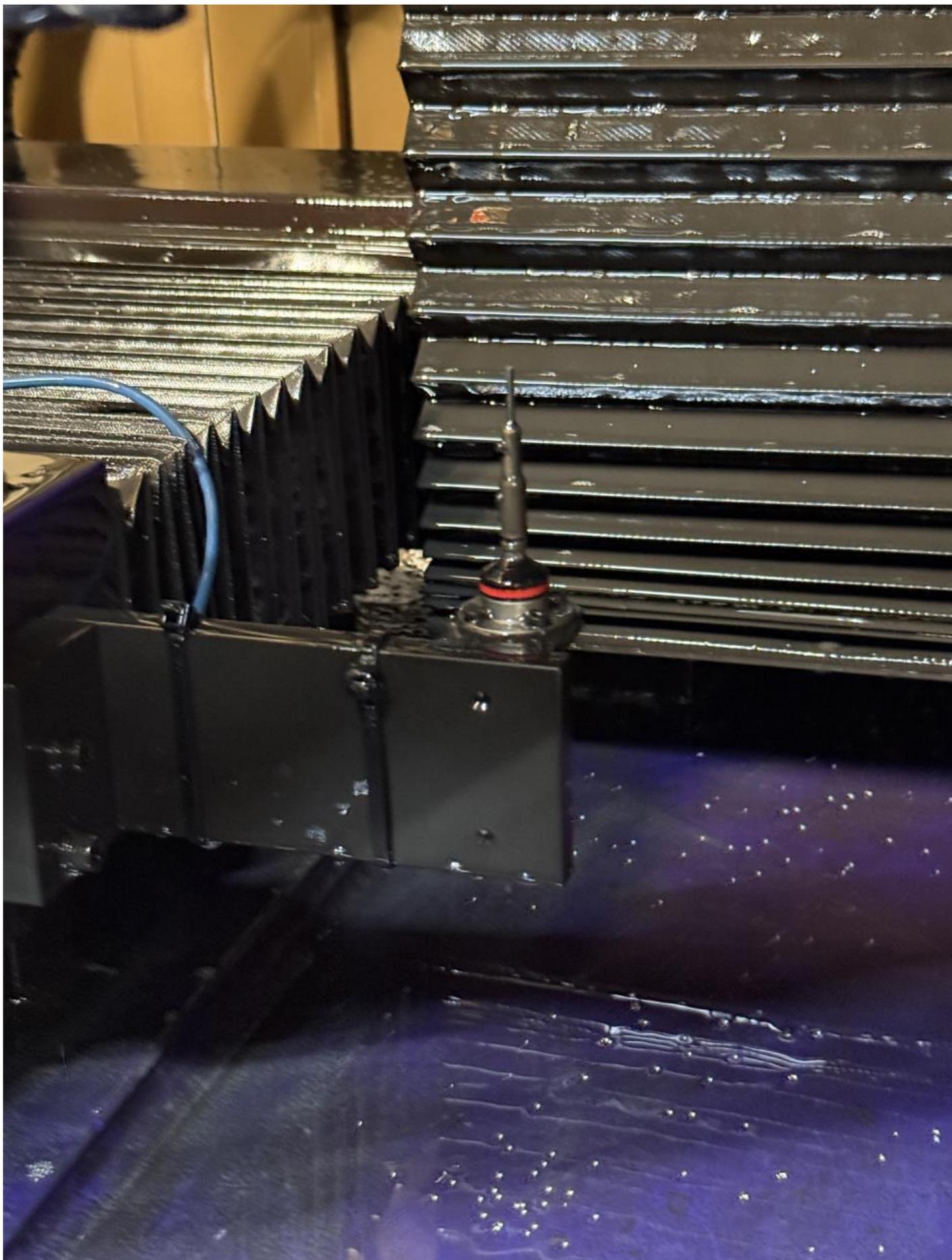
- Schutzhülse öffnen!
- Mettre le couvercle protecteur à l'écart après la production!
- Eye protection must be worn!
- Von Schutzschutzhülse abgenommen sein, bevor die Schutzschutzhülse wieder abgedreht wird!
- No gas depression by other than recommended use!
- Do not accept the responsibility (R&D) recommended by the manufacturer!

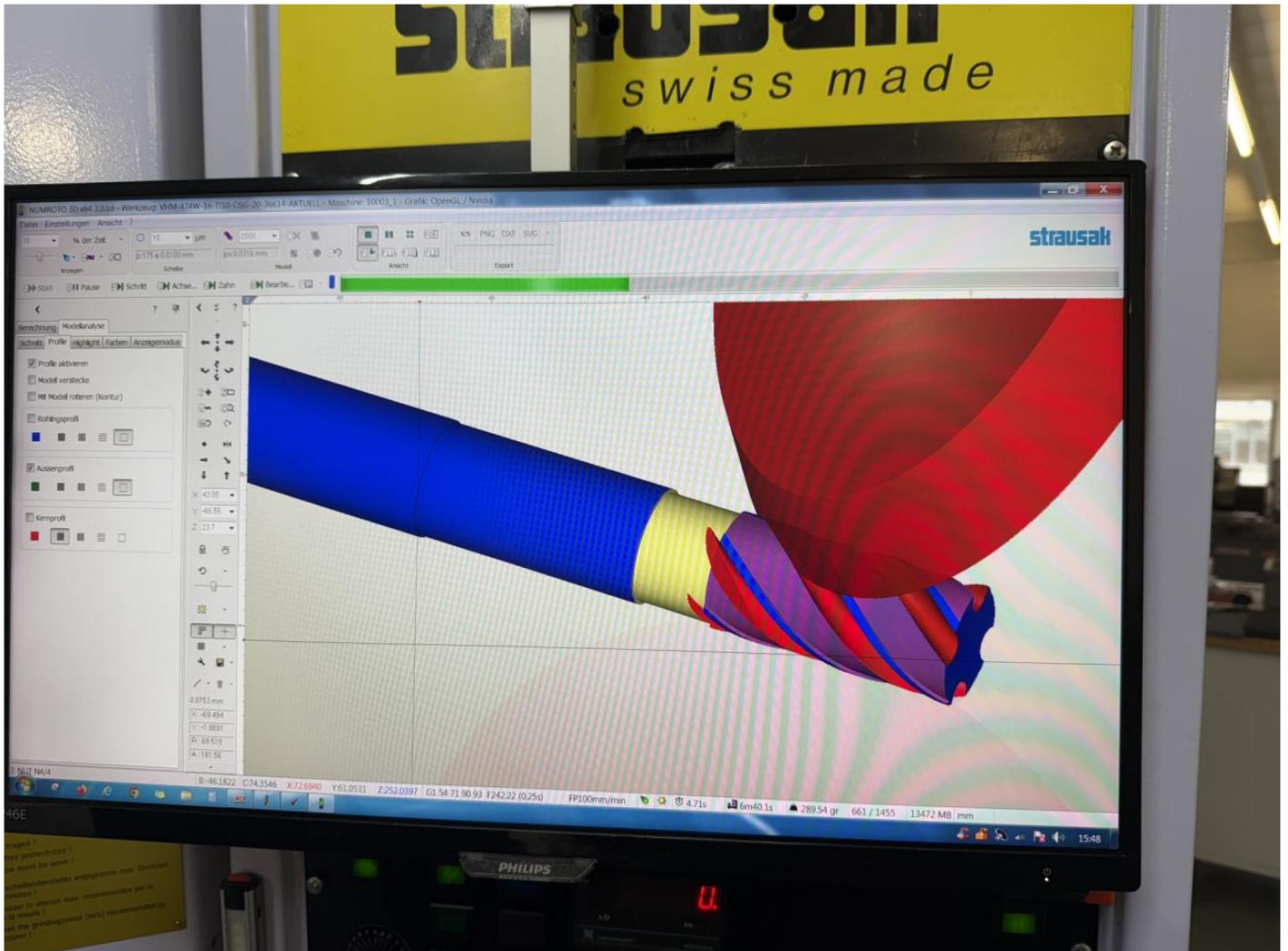




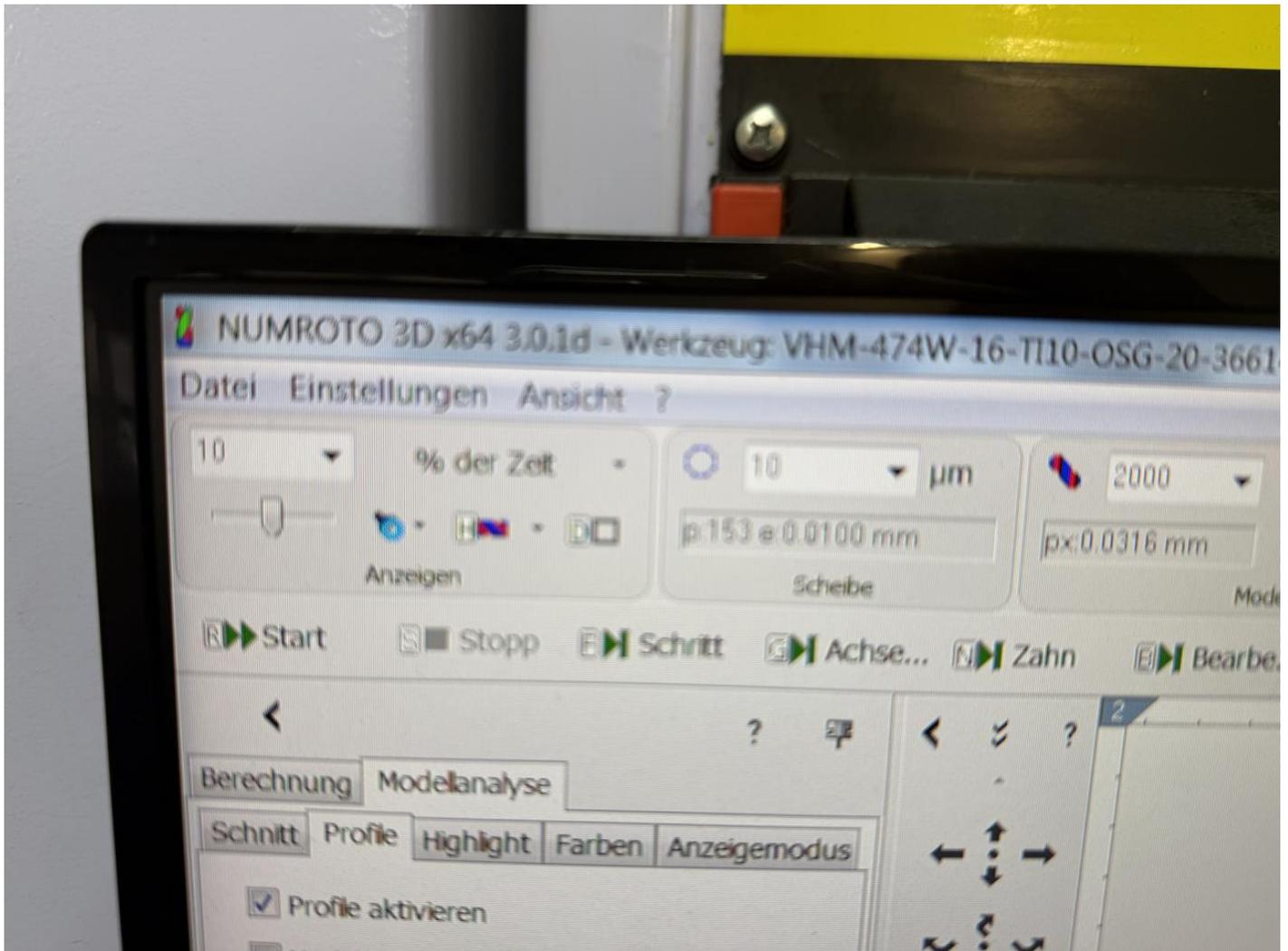












K23-SP2_D04-C100-XP30	5 4034 / 20.00	2	150.0	PA
K23-SP2_D64-C100-XP36	5 4034 / 20.00	2	100.0	PA
M-PAK25-PO-SP1_D64-BIMR-C100	5 3405 / 22.00	1	100.0	PA
M-PAK25-PO-SP1_D64-BIMR-C100	5 3405 / 22.00	1	30.0	PA

Werkzeugpalette

