



Inventory number: 22807

CNC automatic lathe
CITIZEN CINCOM M 20

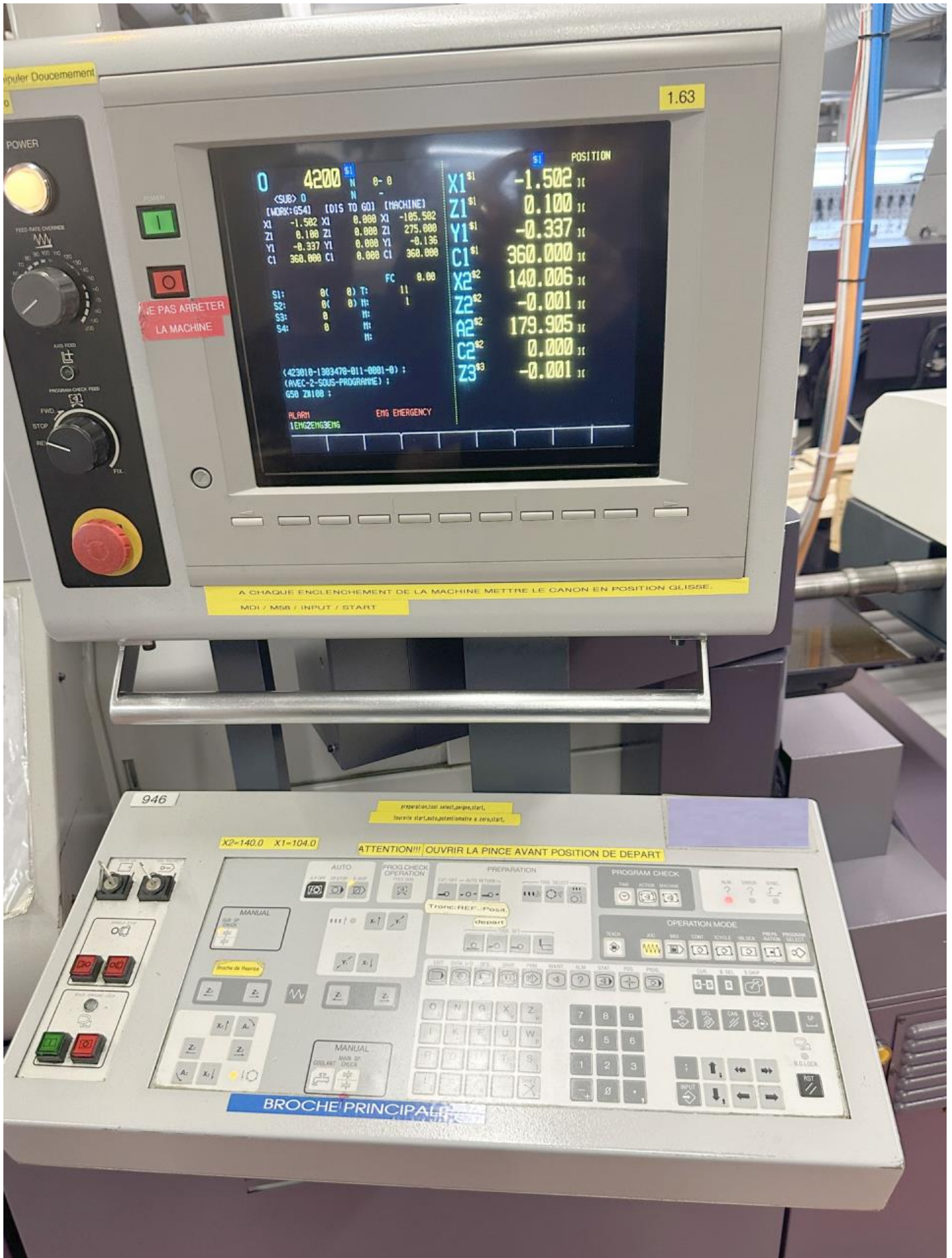


Technical data

Max. turning diameter	20 mm
Turning length	320 mm
Max. drilling diameter	10 mm
Max. threading diameter	8 M (Metric)
Internal spindle diameter	24 mm
Spindle speeds:	
stepless	
from	200 rpm
up to	10000 rpm
Turret slide:	
Number of positions	10
Back spindle:	
speeds:	
from	200 rpm
up to	5000 rpm
Tool-holder:	
numbers	2
number of driven tools	3
Turning tools	5 pce
Rapid traverse X	20 m/min
Rapid traverse Y	20 m/min
Voltage 50 Hz 3x	400 Volt
Spindle motor	3.7 / 7.5 kW
Power of back spindle	1.5 / 3.7 kW
Power of driven tools	1.5 / 2.2 kW
Total power required	8 kVA

Machine's weight about	2500 kg
Overall dimensions machine:	
Length	2800 mm
Width	1370 mm
Height	1800 mm
Various accessories:	
Process controlling device	NORDMANN
Driven tool holder radial (nbr.)	3
Bar feeder	
Manufacturer	LNS
Type	HYDROBAR EXPRESS 226
year of manufacture	1999
Length of bars max.	3200 mm
Bar diameter	2 - 26 mm
Lamp	
Chip conveyer	
Fire extinguishing system	
Status light	





METER
NE

0 4200 \$1 N 0-0
<SUB> 0 N -
[WORK: 654] [DIS TO GO] [MACHINE]
X1 -1.502 X1 0.000 X1 -105.502
Z1 0.100 Z1 0.000 Z1 275.000
Y1 -0.337 Y1 0.000 Y1 -0.136
C1 360.000 C1 0.000 C1 360.000
FC 0.00
S1: 0(0) T: 11
S2: 0(0) H: 1
S3: 0 H:
S4: 0 H:
(423010-1303478-011-0001-0) ;
(AVEC-2-SOUS-PROGRAMME) ;
G50 Z#100 ;
ALARM ENG2ENG3ENG
ENG EMERGENCY

\$1 POSITION
X1 \$1 -1.502 JI
Z1 \$1 0.100 JI
Y1 \$1 -0.337 JI
C1 \$1 360.000 JI
X2 \$2 140.006 JI
Z2 \$2 -0.001 JI
A2 \$2 179.905 JI
C2 \$2 0.000 JI
Z3 \$3 -0.001 JI





