



Inventory number: 22699

Pillar drilling machine  
ACIERA 22 S



### Technical data

Table length	500 mm
Table width	500 mm
Clamping surface:	
Length	360 mm
Width	320 mm
Number of T-channels	3
Distance of the T-slots	100 mm
T-channel width	16 mm
Drill capacity in steel	22 mm
Drill capacity in cast-iron	24 mm
Taper in spindle: MT	3
Depth of throat	300 mm
Drill depth (spindle stroke)	120 mm

Spindle head adjustment	300 mm
Table travels:	
Longitudinal travel (X-axis)	330 mm
Transversal travel (y-axis)	210 mm
Vertical travel (z axis)	350 mm
Spindle speeds:	
stepless	
from	100 rpm
up to	4000 rpm
Feeds:	
stepless	
from	0.02 mm/r
up to	0.25 mm/r
Voltage 50 Hz 3x	380 Volt
Spindle motor	1.0 / 1.5 HP
Machine's weight about	900 kg
Overall dimensions machine:	
Length	1100 mm
Width	600 mm
Height	2100 mm
Various accessories:	
Drill chuck	









