



Inventory number: 22582

Centre lathe
SCHAUBLIN 135



Technical data

Centre height	135 mm
Distance between centres	630 mm
Swing over cross-slide	150 mm
Swing over bed	355 mm
Spindle hole	40 mm
Travels:	
X1	180 mm
Z1	650 mm
Taper in spindelstock MK	5
Taper in spindle:	
Camlock	D1-4"
Spindle speeds:	
stepless	
from	55 rpm
up to	3000 rpm
Taper in tailstock:	3 MT
Spindle stroke	120 mm
Feeds:	
number (steps)	24
length:	
from	0.015 mm/r
up to	0.35 mm/r
Frontal:	
from	0.015 mm/r
up to	0.35 mm/r
Voltage 50 Hz 3x	380 Volt

Spindle motor 4 HP
Machine's weight about 1300 kg
Overall dimensions machine:
Length 1715 mm
Width 970 mm
Height 1280 mm

Various accessories:

3-jaw chuck

Quick closing attachment

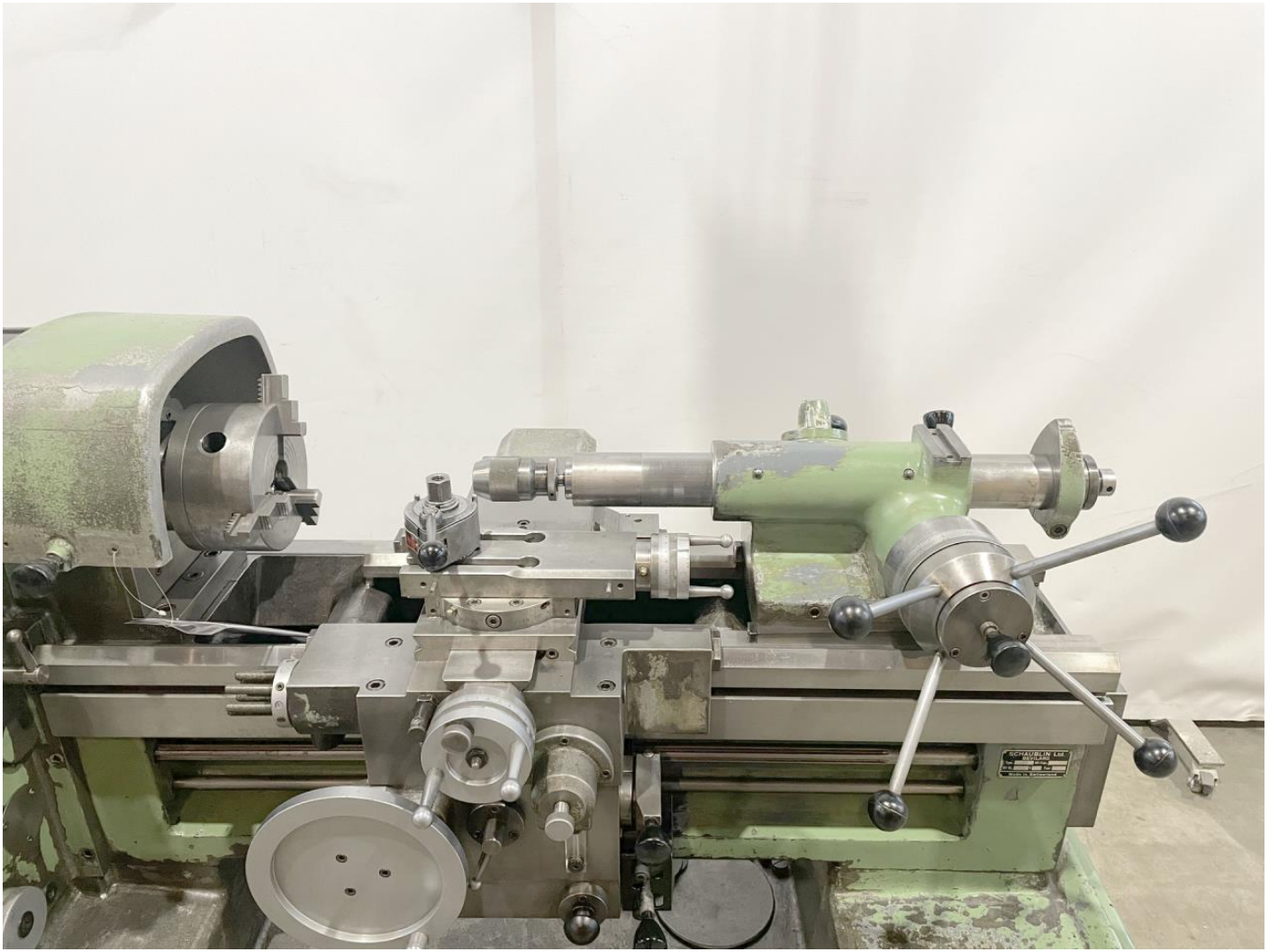
Quick-change toolholder MULTIFIX

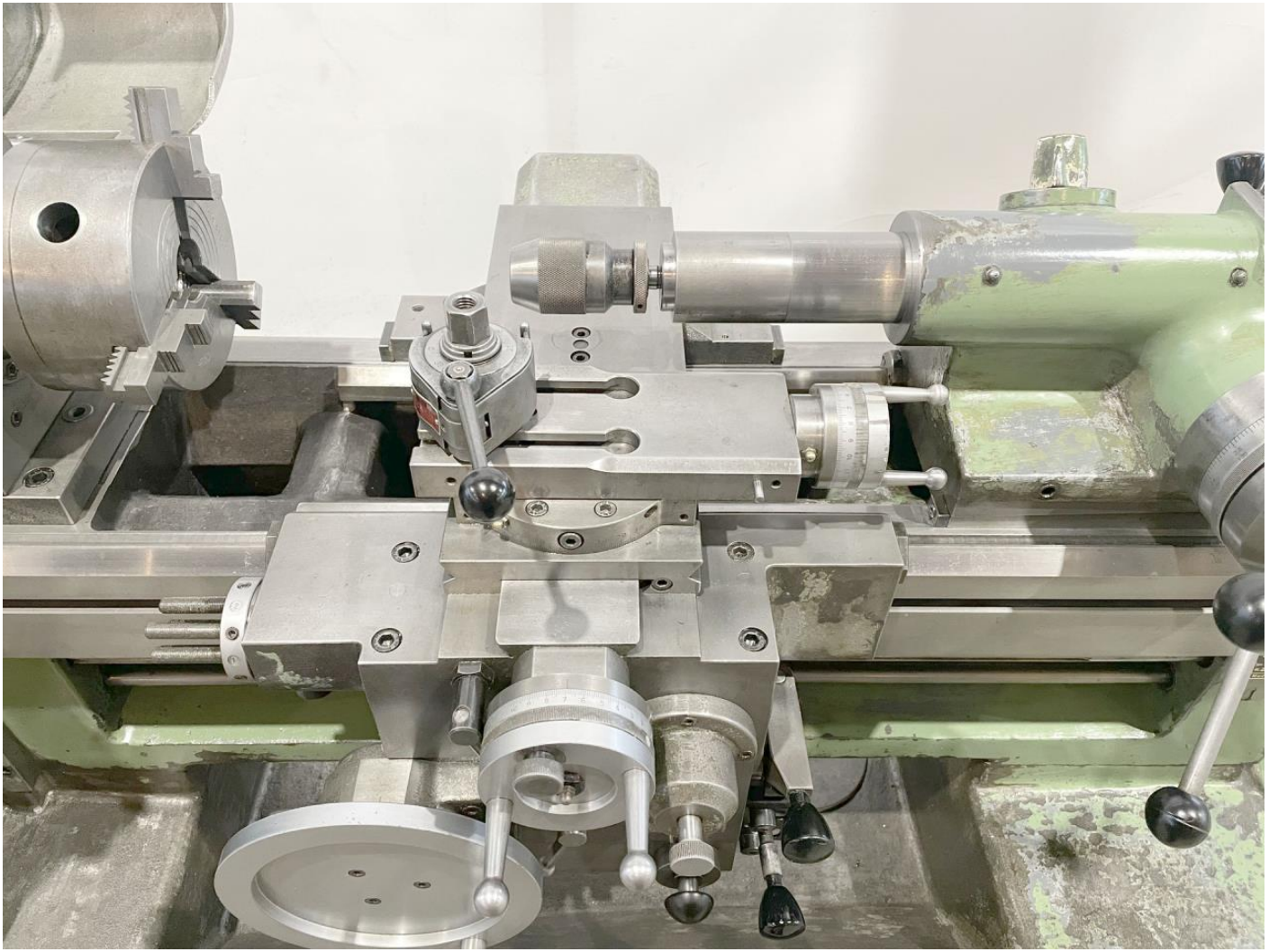
Drill chuck

Starwheel-operated tailstock

Lathe chuck protection











201
ANLAGE
005



■ Acier Stahl Steel
 ■ Fonte Guss Cast-iron
 ■ Laiton Messing Brass
 ■ Cuivre Kupfer Copper
 ■ Non mét. Non mét. Non met.
 ■ Al Al Al

SCHAUBLIN 135

	mm/°				mm/°			
	A	B	C	D	A	B	C	D
1	0.015	0.03	0.06	0.12	0.005	0.00	0.1	0.3
2	0.019	0.037	0.075	0.15	0.031	0.062	0.125	0.25
3	0.023	0.047	0.094	0.188	0.037	0.075	0.15	0.3
4	0.032	0.065	0.09	0.18	0.04	0.08	0.16	0.32
5	0.034	0.068	0.096	0.192	0.04	0.08	0.16	0.32
6	0.026	0.052	0.105	0.21	0.044	0.087	0.174	0.35

	mm				mm			
	A	B	C	D	A	B	C	D
1	0.25	0.5	1	2	1	2	4	8
2	0.3125	0.625	1.25	2.5	3.125	6.25	12.5	25
F56	0.35	0.7	1.4	2.8	3.5	7	14	28
H55	0.375	0.75	1.5	3	3.75	7.5	15	30
5	0.4	0.8	1.6	3.2	4	8	16	32
K50	0.4375	0.875	1.75	3.5	4.375	8.75	17.5	35

	n/l'				n/l'			
	A	B	C	D	A	B	C	D
E50 G85 I62	1	32	36	36	9	18	18	18
F79 H55 K45	4	40	24	12	6	12	9	9
E50 G87 I84	3	40	30	18	5	10	9	9
F62 H55 K45	6	32	18	9	4	8	6	6
E50 G79 I82	3	44	32	11	5	11	9	9
F54 H55 K50	3	44	32	11	5	11	9	9



SCHAUBLIN S.A. BEVILARD - SUISSE
MADE IN SWITZERLAND