



Inventory number: 22477

3-axis machining center  
DOOSAN VC 430  
FANUC i Series  
2018



### Technical data

Number of axis total	3
Longitudinal travel (X-axis)	560 mm
Transversal travel (y-axis)	430 mm
Vertical travel (z axis)	570 mm
Tool magazine number of tool places	40
Tool diameter max.	80 mm
Tool lenght	220 mm
Max. tool-weight	8 kg
Spindle nose: ISO	40
Distance spindle nose to table	150 - 720 mm
Spindle speeds:	
stepless	
from	0 rpm
up to	12000 rpm
Work feed rate	1 - 10000 m/min
Rapid traverse: long.	42 m/min
Rapid traverse: transversal	42 m/min
Rapid traverse: vertical	32 m/min
Voltage 50 Hz 3x	380 Volt
Machine's weight about	4400 kg
Overall dimensions machine:	
Length	3548 mm
Width	1937 mm
Height	2745 mm
Various accessories:	
Coolant system	

High pressure coolant device

Chip conveyor

Handwheel electronic

Oil mist extractor







POSIZ ATTUALE

01001 N00000

ASSOLUTO  
**X** -388.010  
**Y** -44.564  
**Z** 408.635

**F**  $\emptyset$  MM/MIN  
 CONT PEZZI 17775  
 TMP LAV 6482H45M 0S  
 TEMPO CIC 0H 0M 0S

PROGR

01001:  
 M61(PALLET 1);  
 M98P119;  
 M62(PALLET 2);  
 M98P109;  
 M30;  
 %

MODAL					
G00	G80	G15	F	M	
G17	G98	G40.1H		M	
G90	G50	G25	D	M	
G22	G67	G160		HD. T	10
G94	G97	G13.1S		NX. T	5
G21	G54	G50.1			
G40	G64	G54.2			
G49	G69	G80.5			
S		0	SLM	0	

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HND \*\*\*\*\* 14:14:37

ASSOLT E	RELATI VE	TUTTO	MONITO R	PROGRA MMA	CARTEL LA	SUCCESSV	VERIF.	(OPRT) +
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