



Inventory number: 22340

Pillar drilling machine
ACIERA 22 VA



Technical data

Table length	700 mm
Table width	370 mm
Clamping surface:	
Length	580 mm
Width	280 mm
Number of T-channels	5
Distance of the T-slots	50 mm
T-channel width	12 mm
Drill capacity in steel	22 mm
Drill capacity in cast-iron	24 mm
Depth of throat	300 mm
Drill depth (spindle stroke)	120 mm
Spindle head adjustment	300 mm

Table travels:

Longitudinal travel (X-axis)	330 mm
Transversal travel (y-axis)	210 mm
Vertical travel (z axis)	350 mm

Spindle speeds:

stepless

from	40 rpm
up to	3600 rpm

Feeds:

stepless

from	0.02 mm/r
up to	0.25 mm/r

Voltage 50 Hz 3x 380 Volt

Spindle motor 1.0 / 1.5 HP

Machine's weight about 900 kg

Overall dimensions machine:

Length	1300 mm
Width	1000 mm
Height	2000 mm

Various accessories:

Digital readout number of axis: 2

Threading device

Tool storage

Coolant system

Drill chuck

Quick change device

Adjustable depth stop

Set of toolholders

Motorized table adjustment















