



Inventory number: 22328

5-axis machining center  
PAMA SPEEDCENTER  
SIEMENS SUNUMERIK 840 D  
2008



### Technical data

Time under power	52198 Hour
Working time	13872 Hour
Longitudinal travel (X-axis)	2000 mm
Transversal travel (y-axis)	1600 mm
Vertical travel (z axis)	1800 mm
Dimension of the workpiece:	
Diameter	1550 mm
B axis	360 °
Pallets changing device:	
Automatic pallet change-unit (number of paletts)	4
Length	1000 mm
Width	1000 mm
central bore	22H7 mm
Maximum workpiece weight	3000 kg
Tool magazine number of tool places	306
Max. tool-weight	35 kg
Spindle nose: ISO	50 DIN69871/2
Spindle speeds:	
stepless	
from	0 rpm
up to	4000 rpm
Torque max.	162 Nm
Acceleration	4 m/s
Air connect	4 bar
Voltage 50 Hz 3x	400 Volt
Spindle motor	37 kW
Noise level	78 dB (A)

Various accessories:

High pressure coolant device

30 bar

Touch Probe Renishaw































TIPO TYPE PLATZTYP	L-200 L-250 L-300 L-450
GRANDEZZA SIZE GRÖSSE	#105 #210 #325

① DIMENSIONI MASSIME STANDARD  
 ② DIM. PER FORI DIMENSIONI  
 ③ DIM. MASSIME PERMANENTI

PAMA

MAG 3

MAX. 0210    MAX. 0325    MAX. 0325    MAX. 0325    MAX. 0210  
 1            2            3            4            5

Assi)

