



Inventory number: 22290

CNC jig grinder
HAUSER S 35-400
GE FANUC Series 16i-M
2003



Technical data

1 column execution

Table length	600 mm
Table width	380 mm
Longitudinal travel (X-axis)	500 mm
Transversal travel (y-axis)	300 mm
Regolazione angolare del cannotto	°
Travel of the vertical slide	450 mm
Passage from grinding motor to table	485 mm
Max. grinding diameter	230 mm
with display-plate	360 mm
Stroke of spindle-nose	340 mm
Max. angle with taper grinding:	
up to	16 °
Vertical travel of grinding spindle:	
stepless from	1 mm
up to	110 mm
Travel speeds:	
stepless	
from	0.5 m/min
up to	12.0 m/min
Planetary motion speeds: c axis	
stepless	
from	5 rpm
up to	250 rpm

Voltage	50 Hz 3x	380 Volt
Total power required		10.2 HP
Machine's weight about		4000 kg
Overall dimensions machine:		
Length		2700 mm
Width		1700 mm
Height		2850 mm
Various accessories:		
Coolant system		
Paper filtration system		
Lamp		
MSS Multi-Sensoric-System		
Oil mist extractor		
CBN Redresser with HF-drive		
Tool changer: (number of tools)		12
Type		EROWA





GE Fanuc Series 16i-M

POSITION PRESENTE

00001 N00022

(ABSOLU)
 X -74.9514
 Y -57.5895
 U -0.0208
 C 268.6610
 W 317.3400

F 0 MM/M

MESSAGE D'ALARME

(MODAL)
 300 G40 G34 F H
 317 G43 G64
 390 G90 G69 H
 322 G90 G15 D T
 394 G58 G40.1
 321 G67 G25 S
 SACT 0

JOG ***** 15:01:34

ABSOLU RELATI TOUS MANI ALARME HSG HISTOI

FANUC

/ A B C D E F G H
 I J K L M N O P Q
 R S T U V W X Y Z
 7 8 9 ↑ ↻
 4 5 6 ↵ ↶ ↷
 1 2 3 ↵ ↶ ↷
 + 0 . / ↵ ↶ ↷
 EOB ↵ ↶ ↷
 ↵ ↶ ↷
 ↵ ↶ ↷

D	d	Lmax	Diam
100	45	80	4.5
80	45	140	80
63	45	140	80
50	45	140	80
40	16	100	5.0
30	16	100	9
25	16	100	11
20	16	100	13
16	10	60	16
15	8	50	65
13	10	65	20
12	8	10	40
11	8	10	35
10	10	65	28
9	8	50	30
8	8	55	33
7	4	6	20
6	4	6	27
5	3	4	22
4	3	22	30
3	3	22	66
2	3	15	72
1	3	12	100
1	3	5	140
1	3	5	160































