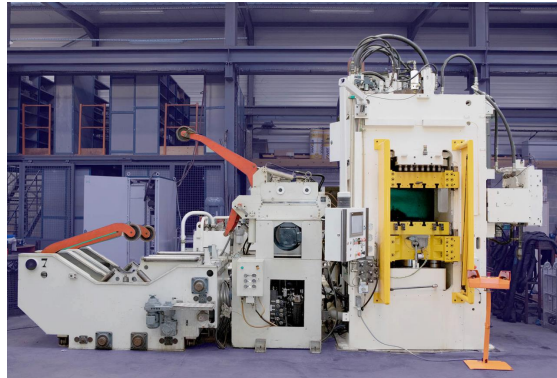




Inventory number: 22186

Fine blanking Machine
FEINTOOL HFA 400
SIEMENS SIMATIC HMI



Technical data

| | |
|-----------------------------|-----------------|
| Total capacity | 4000 kN |
| Vee-ring indenter pressure | 1800 kN |
| Back pressure | 800 kN |
| pushing ram force | 300 kN |
| Stripping force | 590 kN |
| Tool clamping surface: | |
| superior: length | 800 mm |
| Width | 800 mm |
| inferior: length | 1000 mm |
| Width | 810 mm |
| Speeds: | |
| Cutting speed: | |
| from | 5 mm/s |
| up to | 50 mm/s |
| Close traverse speeds max. | 120 mm/s |
| Return traverse speeds | 135 mm/s |
| Number of strokes: | |
| up to | 150 / 230 s/min |
| Voltage 50 Hz 3x | 380 Volt |
| Main motor | 75 kW |
| Total power required | 82 kW |
| Machine's weight about | 21700 kg |
| Overall dimensions machine: | |
| Length | 5000 mm |
| Width | 3300 mm |
| Height | 3360 mm |

Various accessories:

Roll-feed
Belt feeding
Decoiler

