



Inventory number: 21634

CNC Turning-Milling-Drilling Center
INDEX G 200 COMPACT
SIEMENS SINUMERIK C
2002



Technical data

Number of spindles	2
Number of revolvers	2
Spindle hole	65 mm
Turning diameter	200 mm
Turning length	400 mm
Turret slide:	
Number of positions turret 1	14
Number of positions turret 2	14
Driven tools turret 1	14
Driven tools turret 2	14
Spindle speeds	6000 rpm
Power of driven tools	5.5 kW
Inner cone DIN	69 880
Indexing time	0.4 sec
Upper turret head:	
X axis	155 mm
Y axis	120 mm
Z axis	400 mm
Lower turret head:	
X axis	105 mm
Z axis	400 mm
Main spindle:	
Internal spindle diameter	60 mm
Inner taper type	HEINBUCH BZI 65
Spindle speeds:	
stepless	

up to	6000 rpm
Back spindle:	
max. speed	6000 rpm
Inner taper type	F66
Internal spindle diameter	60 mm
Spindle diameter	160 mm
Back spindle stroke	445 mm
Rapid traverse X	22.5 m/min
Rapid traverse Z	45 m/min
Rapid traverse Y	7.5 m/min
Voltage 50 Hz 3x	400 Volt
Total power required	40 kW
Machine's weight about	4280 kg
Overall dimensions machine:	
Length	2500 mm
Width	2000 mm
Height	2200 mm
Various accessories:	
Set of collets	
Lamp	
Oil mist extractor	
Bar feeder	LNS
Type	HYDROBAR SPRINT
Length of bars max.	3200 mm
Interface serial port RS 232	
Workpiece conveyor	
Chip conveyor	
Foot pedal	
Set of steel holders	
Set of toolholders	
Tool pre-setting device	ZOLLER
Fire extinguishing system	
Rotating viewing window	



























