



Inventory number: 20929

Surface grinder

CHEVALIER FSG-1640TX



Technical data

Grinding length	1015 mm
Grinding width	405 mm
Grinding height	350 mm
Table speeds:	
stepless	
from	5 m/min
up to	25 m/min
Diameter of grinding wheel	355 mm
Width of the grinding wheel	50 mm
Wheel int. diameter	127 mm
Total power required	3.7 kW
Machine's weight about	3600 kg
Overall dimensions machine:	
Length	3500 mm
Width	1700 mm
Height	2000 mm
Various accessories:	
Coolant system	
Electrical magnetic chuck	
Length	1000 mm
Width	400 mm
Redressing device	
Lamp	
Switch cabinet Air conditioner	











FSG-12



WARNING



PROCEDURES FOR LOOSENING WHEEL FLANGE WITH WHEEL
1. LOOSEN A WHEEL SETTING SCREW C/W TILL A CONVERTED FORM LOOSE TO TIGHT AGAIN
2. THEN TURN A C/W ABOUT 90° AND STOP TURNING WHILE A IS LOOSENED AGAIN
3. EXTRACT B (SETTING NUT) BY TURNING IT IN C/W DIRECTION AND THEN TAKE OFF WHEEL FLANGE WITH WHEEL



1. PLEASE BALANCE THE WHEEL BEFORE MOUNTING IT ONTO THE SPINDLE
2. FOR SAFETY PLEASE BE SURE TO SHUT OFF THE SPINDLE FROM THE PUSHBUTTON ON THE PANEL WHEN CHANGING THE GRINDING WHEEL



NEVER PUT HANDS NEAR GRINDING WHEEL OR REMOVE WORKPIECES FROM TABLE BEFORE WHEEL ROTATION STOPS



