



Inventory number: 20706

Centreless grinding machine
GHIRINGHELLI M100SP400
SIEMENS 840 D
2001



Technical data

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|--|----------|
| Min. grinding diameter | 0.5 mm |
| Max. grinding diameter | 40 mm |
| Max. workpiece length for infeed grinding | 95 mm |
| Grinding wheel: | |
| diameter new wheel | 400 mm |
| diameter used wheel | 300 mm |
| Width | 110 mm |
| Bore | 203.2 mm |
| Speed with new grinding wheel | 2353 rpm |
| Speed with abraded grinding wheel | 3183 rpm |
| Peripheral speed | 50 m/s |
| Regulating spindle: | |
| diameter new wheel | 305 mm |
| diameter used wheel | 220 mm |
| Width | 20 mm |
| Swivelling range | -6 ° |
| Speeds: | |
| stepless | |
| from | 0 rpm |
| up to | 140 rpm |
| Dressing speed | 250 rpm |
| Voltage 50 Hz 3x | 400 Volt |
| Air connect | 5 bar |
| Total power required | 20 kW |
| Machine's weight about | 2600 kg |
| Overall dimensions machine: | |

Length 3456 mm
Width 2960 mm
Height 2235 mm

Various accessories:

















