



Inventory number: 20677

CNC automatic lathe / CNC Swiss type  
lathe

TRAUB TNL 18P

TRAUB SYSTEM TX 8i-p

2011



### Technical data

Number of axis total	7
Number of spindles	2
Turning length	180 mm
Number of axis total	
Max. bar diameter	20 mm
Collet device	F25
Spindle speeds:	
stepless	
up to	8000 rpm
Longitudinal travel (Z-axis)	205 mm
C axis (spindle,resolution)	0.001 °
Back spindle:	
up to	6400 rpm
C axis (spindle,resolution)	0.001 °
Turret slide:	
numbers	2
Upper turret head:	
number of tools	8
number of driven tools	8
Spindle speeds (turning tools)	12000 rpm
X axis	120 mm
Lower turret head:	
number of tools	7
number of driven tools	7
Spindle speeds (turning tools)	6400 rpm
X axis	120 mm

Z axis	250 mm
Y axis	-20 / +40 mm
Counter-operation:	
number of tools	7
number of driven tools	3
Voltage 50 Hz 3x	400 Volt
Spindle motor	2.2 / 3.7 kW
Power of back spindle	1.5 / 2.5 kW
Total power required	24 kVA
Machine's weight about	4000 kg
Overall dimensions machine:	
Length	2500 mm
Width	1460 mm
Height	2250 mm
Various accessories:	
Driven tools (number)	
Toolholders	
Set of toolholders	
Set of quick change inserts	
Bar feeder	
Manufacturer	FMB
Type	minimag 20
Length of bars max.	4200 mm
Bar diameter	2 - 23 mm
Workpiece conveyor	
Chip conveyor	
High pression colant device	30 bar
Water cooler	
Paper filtration system	
Set of reducing bushes	
Tool Presetting block	
Guide sleeve	
Milling attachment	
Lamp	
Fire extinguishing system (without bottle)	

































