



Inventory number: 20483

Tool and cutter grinder CNC
SCHÜTTE WU 305L micro
SIEMENS SINUMERIK 840 D / WINDOWS
XP
2006



Technical data

Number of axis total	5
Linear Axes direct driven	
Rotary axes axes direct drives	
Direct measuring system X, Y and Z axis	
X axis	400 mm
Y axis	250 mm
Z axis	250 mm
grinding diameter	1 - 10 mm
Tool lenght	mm
Distance from table to	
A axis	HSK 50E
Collet attachment	15 W
Spindle nose: HSK	50
Grinding spindle speeds:	
stepless	
up to	12000 rpm
Grinding spindle motor	8 kW
Total power required	20 kVA
Machine's weight about	2800 kg
Overall dimensions machine:	
Length	1990 mm

Width 1640 mm

Height 1960 mm

Various accessories:

Grinding wheel changer 5-fold Automatic

Workpiece guiding system

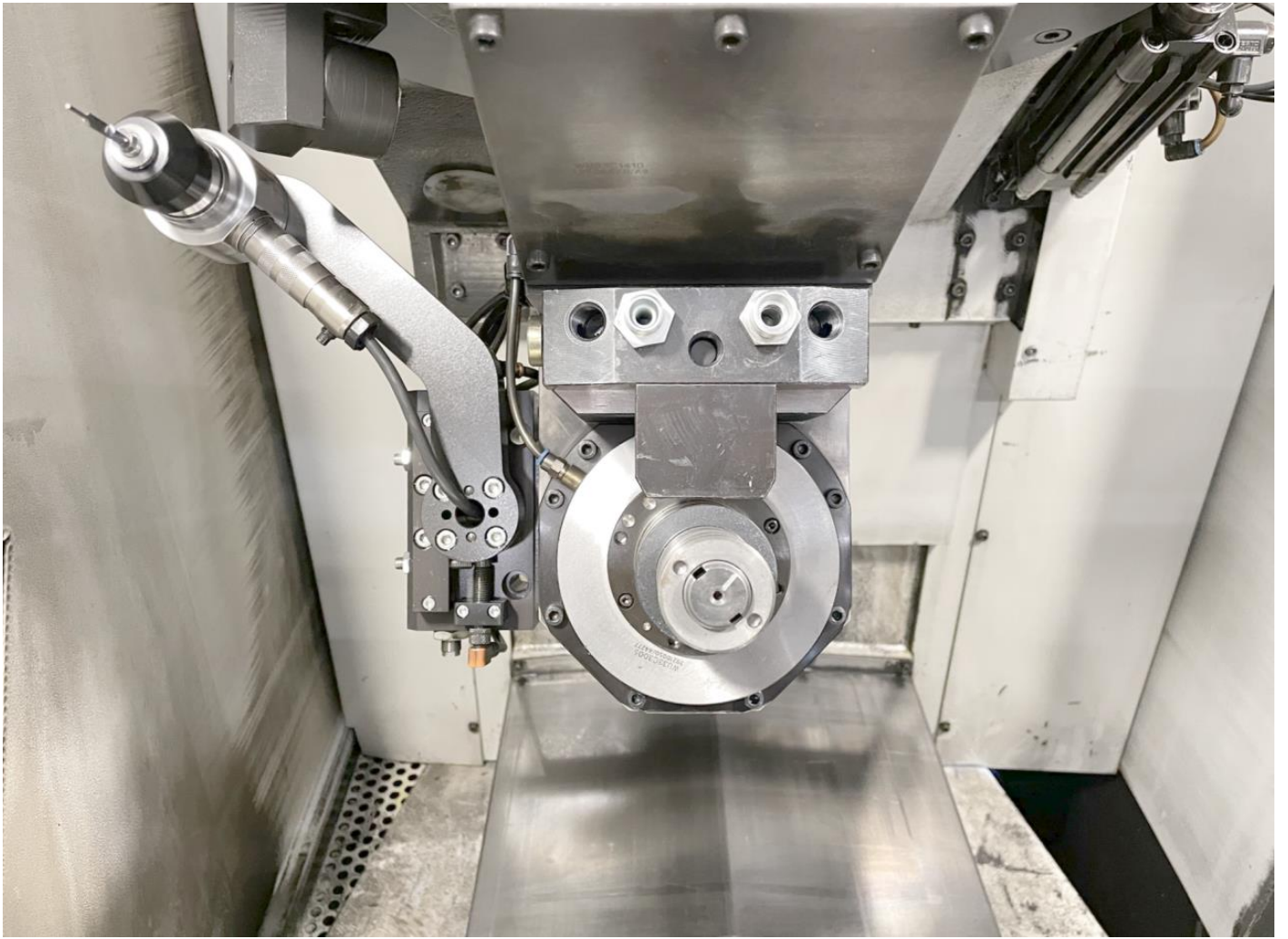
Central lubrication

Fire extinguishing system



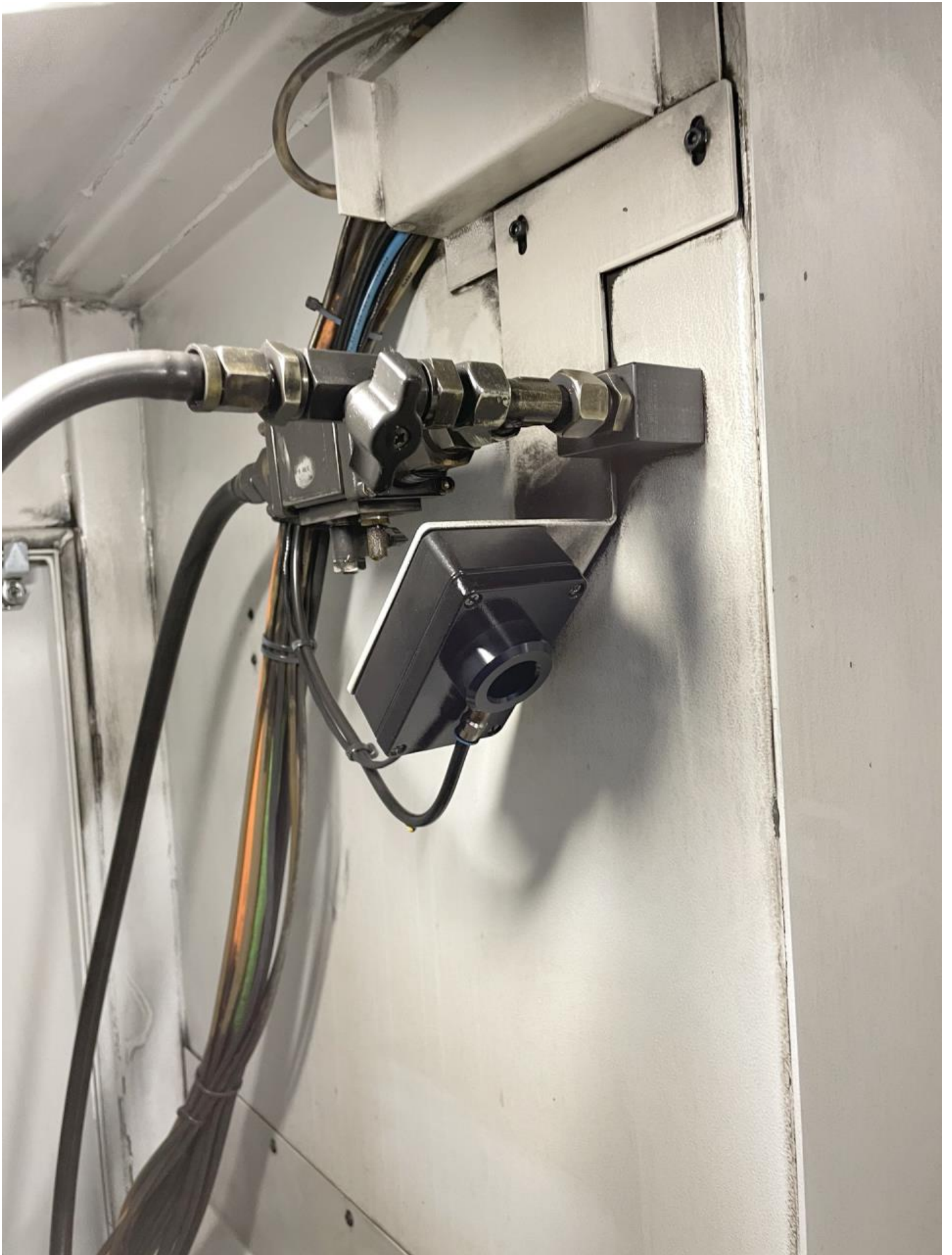






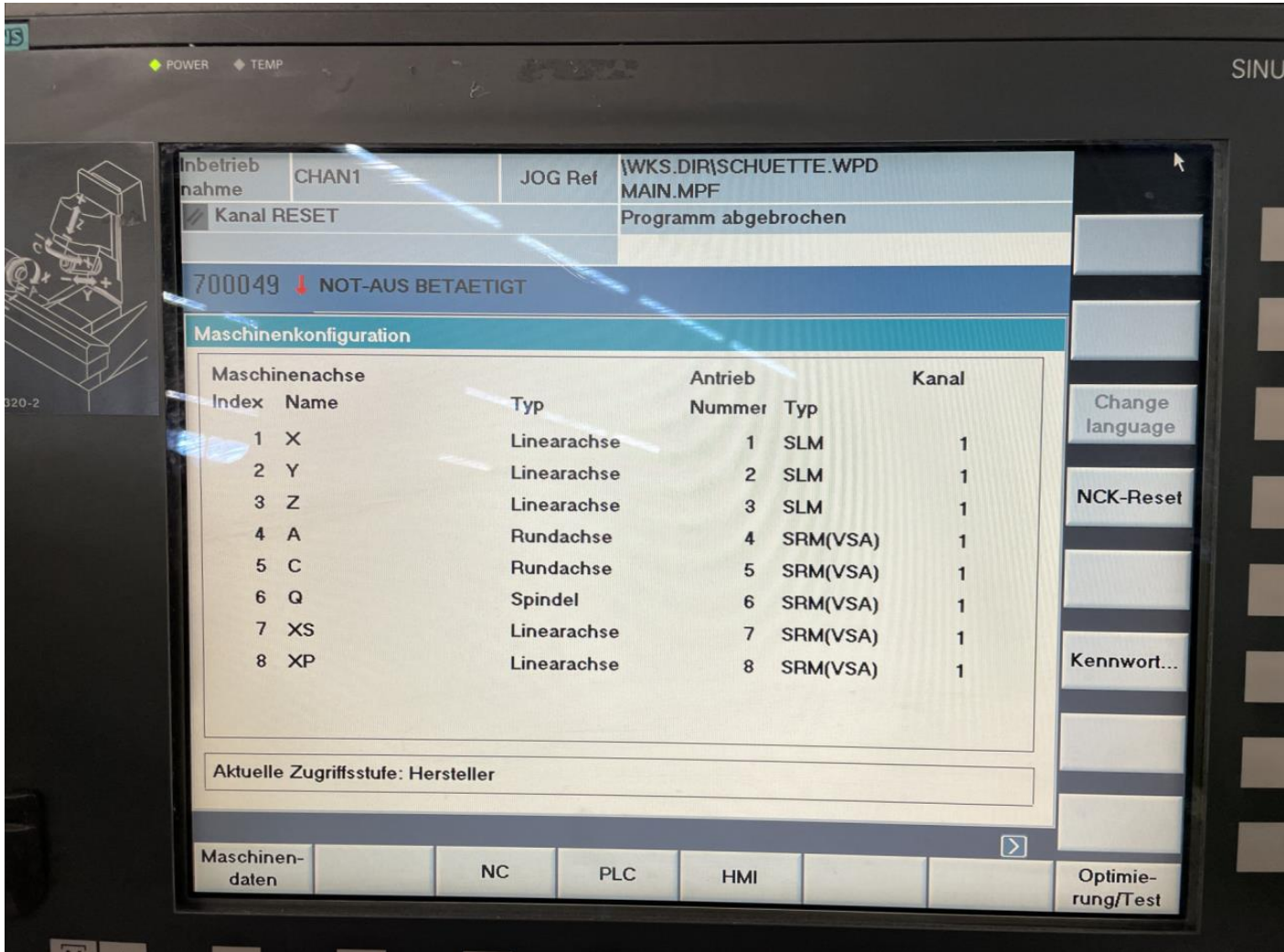












Diagnose CHAN1 JOG Ref WKS.DIR\SCHUETTE.WPD
 Kanal RESET MAI: MPF
 Programm abgebrochen

27021 ↓ Achse C Stop D ausgelöst

Editor Fahrtenschreiber MMCWIN-Protokolldatei 20

HMI-Version: ??? NCK-Version: 510704

Activated Entries: 1

Entry	Date	Time	User	L	Entry-Id
---	26.05.2021	14:36:41	HMI-Adv.	NCDDE	0 WRITE_VAR
NCK-/PLC-Var.	wrote:	/mmc/plc_to_wizard/quit	=	1	
---	26.05.2021	14:36:41	HMI-Adv.	NCDDE	0 WRITE_VAR
NCK-/PLC-Var.	wrote:	/mmc/plc_to_wizard/cmd	=	1	
---	26.05.2021	14:36:41	HMI-Adv.	NCDDE	0 WRITE_VAR
NCK-/PLC-Var.	wrote:	/ITS/State	=	3	
---	26.05.2021	14:36:41	HMI-Adv.	NCDDE	0 WRITE_VAR
NCK-/PLC-Var.	wrote:	/ITS/State	=	1	
---	26.05.2021	14:36:41	HMI-Adv.	NCDDE	0 WRITE_VAR
NCK-/PLC-Var.	wrote:	/ITS/State	=	1	
---	26.05.2021	14:36:41	HMI-Adv.	NCDDE	0 WRITE_VAR
NCK-/PLC-Var.	wrote:	/ITS/TraceEnabled	=	-1	
---	26.05.2021	14:36:41	HMI-Adv.	NCDDE	0 WRITE_VAR

Edit

Block markieren

Suchen/ Gehe zu ...

Editor schließen