



Inventory number: 19208

CNC Jig boring machine
SIP / HAUSER MP 52
HEIDENHAIN TNC 155 / J200



Technical data

Table length	1020 mm
Table width	860 mm
Table load max.	800 kg
Longitudinal travel (X-axis)	900 mm
Transversal travel (y-axis)	600 mm
Vertical travel (z axis)	635 mm
Taper in spindle: ISO	40
Stroke of drilling spindle (Z-axis)	200 mm
Distance table to spindle	15 - 850 mm
Spindle speeds:	
from	10 - 800 rpm
up to	800 - 2500 rpm
Feeds:	
Table:	
from	5 mm/min
up to	5000 mm/min
Drill spindle slide:	
number (steps)	6
from	0.03 mm/r
up to	0.33 mm/r
Distance between columns	950 mm
Voltage 50 Hz 3x	380 Volt
Spindle motor	4.5 kW
Machine's weight about	6500 kg
Length	2930 mm
Width	2370 mm

Height

2690 mm

Various accessories:

Drill chuck

Set of boring head

Centering microscop

Set of tool holders

















