



Inventory number: 18946

Pillar drilling machine
ACIERA 22 VA



Technical data

| | |
|------------------------------|--------|
| Table length | 700 mm |
| Table width | 370 mm |
| Clamping surface: | |
| Length | 580 mm |
| Width | 280 mm |
| Drill capacity in steel | 22 mm |
| Drill capacity in cast-iron | 24 mm |
| Taper in spindle: MT | 3 |
| Depth of throat | 300 mm |
| Drill depth (spindle stroke) | 120 mm |
| Spindle head adjustment | 300 mm |
| Table travels: | |
| Longitudinal travel (X-axis) | 330 mm |
| Transversal travel (y-axis) | 210 mm |
| Vertical travel (z axis) | 350 mm |
| Spindle speeds: | |
| stepless | |

| | |
|---------------------------------|--------------|
| from | 40 rpm |
| up to | 3600 rpm |
| Feeds: | |
| stepless | |
| from | 0.02 mm/r |
| up to | 0.25 mm/r |
| Voltage 50 Hz 3x | 380 Volt |
| Spindle motor | 1.0 / 1.5 HP |
| Machine's weight about | 990 kg |
| Overall dimensions machine: | |
| Length | 900 mm |
| Width | 1000 mm |
| Height | 1800 mm |
| Various accessories: | |
| Digital readout number of axis: | 2 |
| Threading device | |
| Preparation for coolant device | |
| Lamp | |
| Quick change device | |
| Adjustable depth stop | |
| Motorized table adjustment | |







