



Inventory number: 18941

Pillar drilling machine  
ACIERA 22 VR



### Technical data

Table length	700 mm
Table width	370 mm
Clamping surface:	
Length	580 mm
Width	280 mm
Drill capacity in steel	22 mm
Drill capacity in cast-iron	24 mm
Taper in spindle: MT	3
Depth of throat	300 mm
Drill depth (spindle stroke)	120 mm
Spindle head adjustment	300 mm
Table travels:	
Longitudinal travel (X-axis)	330 mm
Transversal travel (y-axis)	210 mm
Vertical travel (z axis)	350 mm
Spindle speeds:	
stepless	

from	40 rpm
up to	3600 rpm
Feeds:	
Voltage 50 Hz 3x	380 Volt
Spindle motor	1.0 / 1.5 HP
Machine's weight about	990 kg
Overall dimensions machine:	
Length	900 mm
Width	1000 mm
Height	1800 mm
Various accessories:	
Digital readout number of axis:	2
Preparation for coolant device	
Lamp	
Quick change device	A-30
Adjustable depth stop	
Motorized table adjustment	



①	5	8	⊗
②	5	2 1/2	⊗
①	10	5 1/2	⊗
②			

⊗/min

**ACIERA**

LE LOCLE - SUISSE

40 ① 280  
80 ② 560



OIL

275 ① 1800  
550 ② 3600



22 VR















