



Inventory number: 17121

Thread rolling machine
UNIFY UM 75
2012



Technical data

Min. diameter threaded	10 mm
Max. diameter threaded	75 mm
Min. pitch	1 mm
Max. pitch	10 mm
Max. infeed length	148 mm
Max. roll die diameter	200 mm
Roll die width	35,70,100,150 mm
Max. rolling force	60 to
Roll axis swivel for thru-feed	+6/-6 °
Shaft distance:	
min.	195 mm
max	275 mm
Shaft diameter	70 mm
Roll speeds:	
from	20 rpm
up to	50 rpm
Voltage 50 Hz 3x	400 Volt
Motor power	18.75 kW
Machine's weight about	4700 kg
Overall dimensions machine:	
Length	2450 mm
Width	2300 mm
Height	2250 mm



