



Inventory number: 13523

Horizontal machining center  
KIRA KN- 40Hb  
FANUC 21I-MA



### Technical data

Rotary table:diameter	mm
Longitudinal travel (X-axis)	500 mm
Transversal travel (y-axis)	400 mm
Vertical travel (z axis)	400 mm
Table divisions (B)	360000 °
Pallets:	
numbers	2
Length	400 mm
Width	400 mm
Time of changing palets	8 sec
Tool changer:	
Number of tools	20
Tool diameter	100 mm
Tool lenght	250 mm
Max. tool-weight	5 kg
Time of tool changing	1.5 / 3.0 sec
Spindle nose:	
BT 40	
Horizontal spindle speeds:	
stepless	
from	160 rpm
up to	8000 rpm
Feed range	1 - 10000 mm/min
Rapid traverse:	48 m/min
Spindle motor	5.5 / 3.7 kW
Machine's weight about	4000 kg
Overall dimensions machine:	

Length 3550 mm  
Width 1600 mm  
Height 2600 mm

Various accessories:

Tool changer:

with double gripper

Number of tools 20

Full splash cabin

Coolant system

3D measuring feeler gauge

Chip conveyor

Lamp





























