



Inventory number: 11906

Thread rolling machine
UNIFY UM-20
2012



Technical data

Min. diameter threaded	4 mm
Max. diameter threaded	20 mm
Min. pitch	0.5 mm
Max. pitch	2.5 mm
Max. roll die diameter	118 mm
Roll die width	50 mm
Shaft distance:	
min.	100 mm
max	135 mm
Shaft diameter	40 mm
Roll speeds:	
up to	80 rpm
Voltage 50 Hz 3x	380 Volt
Motor power	2 kW
Machine's weight about	750 kg
Overall dimensions machine:	
Length	1170 mm
Width	740 mm
Height	1050 mm
Various accessories:	
Set of thread rolls	
Lamp	
Set of service tools	









MACH.& TOOLS

UM-20 GEAR USE

OD	UP-DOWN	NUMBER
$\frac{3}{4}$ "	17T ~ 39T	9
$\frac{5}{8}$ "	21T ~ 35T	13
$\frac{1}{2}$ "	24T ~ 32T	17
$\frac{3}{8}$ "	28T ~ 28T	22
$\frac{5}{16}$ "	32T ~ 24T	30
$\frac{1}{4}$ "	32T ~ 24T	30

ALL 8 GEAR

