

SAM 022301**LEISTRITZ Type RR 120 BHF**

Group	Thread rolling machine
Manufacturer	LEISTRITZ
Type	RR 120 BHF
Controller CNC	SIEMENS
Year	2010
Youtube video	https://youtu.be/yie5bV-JGc0



Min. diameter threaded	2 mm
Max. diameter threaded	50 mm
Min. pitch	0.35 mm
Max. pitch	3 mm
Max. infeed length	85 mm
Min. roll die diameter	120 mm
Roll die width	90 mm
Roller pressure infinitely adjustable	12 to
Roll axis swivel for thru-feed	8 °
Max. working stroke	125 mm
Roll speeds:	
stepless	
from	30 t/min
up to	150 t/min
Voltage 50 Hz 3x	400 Volt
Motor power	7.5 kW
Connection power	8 kW
Machine's weight about	2000 kg
Overall dimensions machine:	
Length	1440 mm
Width	1260 mm
Height	1805 mm



