

SAM 021634**INDEX Type G 200 COMPACT**

Group	CNC Turning-Milling-Drilling Center
Manufacturer	INDEX
Type	G 200 COMPACT
Controller CNC	SIEMENS SINUMERIK C
Year	2002



Number of spindles	2
Number of revolvers	2
Spindle hole	65 mm
Turning diameter	200 mm
Turning length	400 mm
Turret slide:	
Number of positions turret 1	14
Number of positions turret 2	14
Driven tools turret 1	14
Driven tools turret 2	14
Spindle speeds	6000 t/min
Power of driven tools	5.5 kW
Inner cone DIN	69 880
Indexing time	0.4 s
Upper turret head:	
X axis	155 mm
Y axis	120 mm
Z axis	400 mm
Lower turret head:	
X axis	105 mm
Z axis	400 mm
Main spindle:	
Internal spindle diameter	60 mm
Inner taper type	HEINBUCH BZI 65
Spindle speeds:	
stepless	
up to	6000 t/min
Back spindle:	
max. speed	6000 t/min
Inner taper type	F66
Internal spindle diameter	60 mm
Spindle diameter	160 mm
Back spindle stroke	445 mm
Rapid traverse X	23 m/min
Rapid traverse Z	45 m/min
Rapid traverse Y	8 m/min
Voltage 50 Hz 3x	400 Volt
Total power required	40 kW
Machine's weight about	4280 kg
Overall dimensions machine:	

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Length	2500 mm
Width	2'000 mm
Height	2200 mm

Various accessories:

Set of collets
Lamp
Oil mist extractor
Bar feeder
Type
Length of bars max.
Interface serial port RS 232
Workpiece conveyor
Chip conveyor
Foot pedal
Set of steel holders
Set of toolholders
Fire extinguishing system
Rotating viewing window

LNS
HYDROBAR SPRINT
3200 mm







