

**SAM 022092****ACIERA Type 22 VA**

**Group** Pillar drilling machine  
**Manufacturer** ACIERA  
**Type** 22 VA



|                              |              |
|------------------------------|--------------|
| Table length                 | 500 mm       |
| Table width                  | 490 mm       |
| Clamping surface:            |              |
| Length                       | 355 mm       |
| Width                        | 315 mm       |
| T-channel width              | 23 mm        |
| Drill capacity in steel      | 22 mm        |
| Drill capacity in cast-iron  | 24 mm        |
| Taper in spindle: MT         | 3            |
| Depth of throat              | 300 mm       |
| Drill depth (spindle stroke) | 120 mm       |
| Spindle speeds:              |              |
| stepless                     |              |
| from                         | 250 t/min    |
| up to                        | 400 t/min    |
| Feeds:                       |              |
| stepless                     |              |
| from                         | 0.02 mm/t    |
| up to                        | 0.25 mm/t    |
| Voltage 50 Hz 3x             | 380 Volt     |
| Spindle motor                | 1.0 / 1.5 CV |
| Machine's weight about       | 990 kg       |
| Overall dimensions machine:  |              |
| Length                       | 1330 mm      |
| Width                        | 900 mm       |
| Height                       | 1800 mm      |

**Various accessories:**

Tool storage



