

SAM 022535**DIXI Type DPC 150**

Group	Horizontal machining center
Manufacturer	DIXI
Type	DPC 150
Controller CNC	GE FANUC



Longitudinal travel (X-axis)	700 mm
Transversal travel (y-axis)	500 mm
Vertical travel (z axis)	700 mm
Table divisions (B)	360'000x0.001 °
Table speeds:	
up to	15 t/min
Pallets:	
numbers	9
Length	500 mm
Width	400 mm
Time of changing palets	14 s
Transport weight	500 kg
Tool changer:	
Number of tools	144 (2x72)
Max. tool-weight	12 kg
Time of tool changing	6 - 8 s
Spindle nose: ISO	40
Horizontal spindle speeds:	
stepless	
from	40 t/min
up to	10000 t/min
Feeds:	
stepless	
longitudinal from	1 mm/min
up to	10000 mm/min
transversal from	1 mm/min
up to	10000 mm/min
vertical from	1 mm/min
up to	10000 mm/min
Rapid traverse:	15 m/min
Voltage 50 Hz 3x	380 Volt
Spindle motor	15 kW
Total power required	55 kW
Total power required	65 kVA
Machine's weight about	11000 kg
Overall dimensions machine:	
Length	6840 mm
Width	3400 mm
Height	3000 mm

Various accessories:

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Full splash cabin
Coolant system
Coolant through spindle (cts)
Pallets changing device:
Pallets: number
Set of toolholders
Set of cutter arbors

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