

**SAM 018705****SCHAUBLIN Type 22**

**Group** Universal milling machine  
**Manufacturer** SCHAUBLIN  
**Type** 22



|                              |            |
|------------------------------|------------|
| Table length                 | 650 mm     |
| Table width                  | 250 mm     |
| Longitudinal travel (X-axis) | 330 mm     |
| Transversal travel (y axis)  | 400 mm     |
| Vertical travel (z axis)     | 475 mm     |
| Spindle speeds:              |            |
| number (steps)               | 12         |
| from                         | 63 t/min   |
| up to                        | 2800 t/min |
| Taper in spindle             | 30 ISO     |
| Feeds stepless:              |            |
| longitudinal from            | 4 mm/min   |
| up to                        | 500 mm/min |
| vertical from                | 2 mm/min   |
| up to                        | 200 mm/min |
| Vertical quill travel        | 60 mm      |
| Rapid traverse:              |            |
| longitudinal                 | 2.5 m/min  |
| vertical                     | 1.0 m/min  |
| Voltage 50 Hz 3x             | 380 Volt   |
| Motor output                 | 2.2 CV     |
| Machine's weight about       | 950 kg     |
| Overall dimensions machine:  |            |
| Length                       | 1600 mm    |
| Width                        | 1100 mm    |
| Height                       | 1650 mm    |

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