

SAM 022807**CITIZEN CINCOM Type M 20**

Group CNC automatic lathe
Manufacturer CITIZEN CINCOM
Type M 20



Max. turning diameter	20 mm
Turning length	320 mm
Max. drilling diameter	10 mm
Max. threading diameter	8 M
Internal spindle diameter	24 mm
Spindle speeds:	
stepless	
from	200 t/min
up to	10000 t/min
Turret slide:	
Number of positions	10
Back spindle:	
speeds:	
from	200 t/min
up to	5000 t/min
Tool-holder:	
numbers	2
number of driven tools	3
Turning tools	5 pce
Rapid traverse X	20 m/min
Rapid traverse Y	20 m/min
Voltage 50 Hz 3x	400 Volt
Spindle motor	3.7 / 7.5 kW
Power of back spindle	1.5 / 3.7 kW
Power of driven tools	1.5 / 2.2 kW
Total power required	8 kVA
Machine's weight about	2500 kg
Overall dimensions machine:	
Length	2800 mm
Width	1370 mm
Height	1800 mm

Various accessories:

Process controlling device	NORDMANN
Driven tool holder radial (nbr.)	3
Bar feeder	
Manufacturer	LNS
Type	Hydrobar Express 226
year of manufacture	1999
Length of bars max.	3200 mm
Bar diameter	2 - 26 mm

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Lamp
 Chip conveyor
 Fire extinguishing system
 Status light



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