

SAM 023300**NAKAMURA-TOME Type WT 250**

Group	CNC turning lathe with two work spindles
Manufacturer	NAKAMURA-TOME
Type	WT 250
Controller CNC	FANUC 18i-T



Number of axis total	7
Number of turning spindles	
Number of spindles	2
Number of revolvers	2
Maximum turning length	555 mm
Max. turning diameter	250 mm
Bar passage	65 mm
Turret carriage:	2
Carriage 1:	
Travels:	
Longitudinal travel (Z-axis)	600 mm
Transversal stroke (X axis)	195 mm
Transversal travel (y-axis)	+/- 41 mm
Carriage 2:	
Longitudinal travel (Z-axis)	600 mm
Longitudinal travel (X-axis)	195 mm
Transversal travel (y-axis)	+/- 41 mm
Number of positions turret 1	12
Number of positions turret 2	12
Driven tools turret 1	12
Spindle speeds	3600 t/min
Taper in spindle:	
Camlock	A2-6"
C axis (spindle,resolution)	0.001 °
Spindle speeds:	
from	20 t/min
up to	4500 t/min
Spindle power	18.5 / 15 kW
Back spindle:	
Spindle nose	A2-5
max. speed	5000 t/min
C axis (spindle,resolution)	0.001 °
Power of back spindle	11 / 7.5 kW
Voltage 50 Hz 3x	400 Volt
Machine's weight about	6500 kg
Overall dimensions machine:	
Length	3500 mm
Width	3'000 mm
Height	2200 mm
Various accessories:	

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3-jaw chuck
Set of soft jaws
Set of hard jaws
Set of collets
Coolant system
Bar feeder
Workpiece conveyor
Chip conveyor
Set of toolholders

Hydro-Sameca







