

SAM 022537**STAR Type SV 32**

Group	CNC automatic lathe
Manufacturer	STAR
Type	SV 32
Controller CNC	GE FANUC Series 16i-T
Year	2002



Max. turning diameter	32 mm
Maximum turning length	300 mm
Max. threading diameter	12 M
Thread drill diameter	12 M
Inner taper type	F37
Spindle speeds:	
stepless	
from	280 t/min
up to	7000 t/min
Spindle power	5.5 / 7.5 kW
C axis (spindle,resolution)	°
Turret slide:	
Number of positions	10
Back spindle:	
speeds:	
from	280 t/min
up to	7000 t/min
Max. tapping length	150 mm
Thread drill diameter	12 M
Tool-holder:	
numbers	2
Number of stations	7
number of driven tools	3
Turning tools	4 pce
Rapid traverse X	15 m/min
Rapid traverse Y	15 m/min
Rapid traverse Z	18 m/min
Voltage 50 Hz 3x	380 Volt
Power of back spindle	2.2 / 3.7 kW
Air connect	5 bar
Machine's weight about	3800 kg
Overall dimensions machine:	
Length	2645 mm
Width	1405 mm
Height	1680 mm

Various accessories:

Spindle blow out (backspindle)	
Set of toolholders	
Bar feeder	
Type	

IEMCA
BOSS 338/32

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Parts catcher
Workpiece conveyor
Coolant system
Set of collets
Tool cabinet
Central lubrication
Fire extinguishing system
Status light

180 l







