

**SAM 022533****GILDEMEISTER Type CTX 400**

<b>Group</b>	CNC turning lathe
<b>Manufacturer</b>	GILDEMEISTER
<b>Type</b>	CTX 400
<b>Controller CNC</b>	HEIDENHAIN
<b>Year</b>	2001



Swing over bed	500 mm
Maximum turning length	640 mm
Turning diameter	290 mm
Turret carriage:	
Longitudinal travel (Z-axis)	640 mm
Transversal stroke (X axis)	212 mm
Turret slide:	
Fixed tools turret	12
Inner cone diameter	30 mm
Inner cone DIN	69880
Indexing time	0.8 s
Main spindle:	
Spindle hole	66 mm
Inner taper type	HAINBUCH SK65 BZI
Spindle speeds:	
stepless	
from	25 t/min
up to	5000 t/min
Spindle power	22 kW
Torque max.	420 Nm
Morse taper	4 CM
Spindle stroke	100 mm
Spindle diameter	80 mm
Pressure	8 kN
Feeds:	
longitudinal from	mm/min
up to	8'000 mm/min
transversal from	mm/min
up to	4000 mm/min
Rapid traverse X	10 m/min
Rapid traverse Z	15 m/min
Spindle motor	22 kW
Voltage 50 Hz 3x	400 Volt
Total power required	50 kVA
Machine's weight about	5100 kg
Overall dimensions machine:	
Length	3400 mm
Width	1'940 mm
Height	1700 mm

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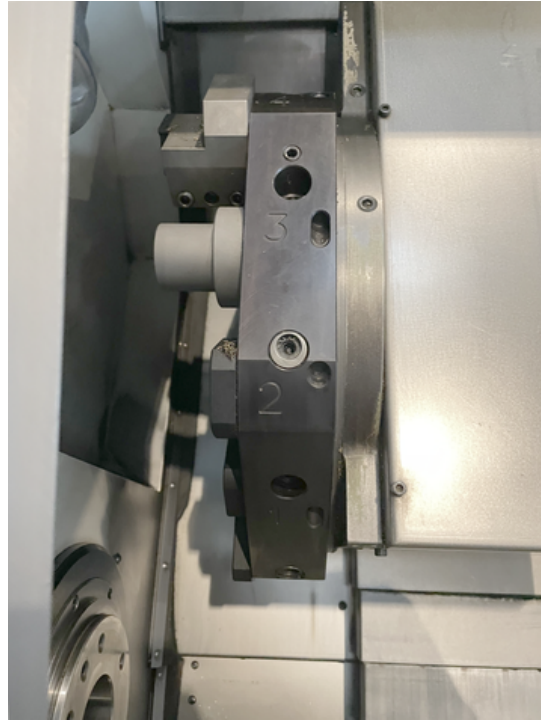
**Various accessories:**

- Lamp
- Coolant system
- Bar feeder
- Type
- Chip conveyor
- Set of toolholders

LNS  
Quick Load Servo 2



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