

**SAM 011899****ACIERA Type 23**

**Group** Pillar drilling machine  
**Manufacturer** ACIERA  
**Type** 23



Table length	760 mm
Table width	400 mm
Clamping surface:	
Length	600 mm
Width	320 mm
T-channel width	12H8 mm
Height of table above floor	810 mm
Drill capacity in steel	23 mm
Threat cutting in steel M	18
Drill depth (spindle stroke)	120 mm
Max. distance from table to spindle nose	110 - 570 mm
Longitudinal travel (X-axis)	500 mm
Transversal travel (y-axis)	300 mm
Vertical travel (z axis)	460 mm
Spindle speeds:	
stepless	
from	45 t/min
up to	4000 t/min
Vertical feeds:	
from	mm/min
up to	800 mm/min
Quill feed speed:	
number (steps)	6
from	0.04 mm/t
up to	0.6 mm/t
Voltage 50 Hz 3x	380 Volt
Machine's weight about	2050 kg
Overall dimensions machine:	
Length	1700 mm
Width	1400 mm
Height	2100 mm

**Various accessories:**

Digital readout number of axis:	2
Manufacturer	ACU RITE
Threading device	
Lamp	
Quick change device	
Set of clamping tools	

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Spindle brake  
Turret stopping device



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