

SAM 020008**UNISIGN Type UNICOM 6000**

Group	Vertical machining and turning center
Manufacturer	UNISIGN
Type	UNICOM 6000
Controller CNC	SIEMENS SINUMERIK 840 D sl "Solution Line"
Year	2012



Maximum swing circle of up to	2000 mm
Longitudinal travel (X-axis)	1950 mm
Transversal travel (y-axis)	1425 mm
Vertical travel (z axis)	1000 mm
Pallets chancing device:	
Diameter	1600 mm
Transport weight	3000 kg
Tool changer:	
with double gripper	
Number of tools	78
Spindle nose: HSK	100
Vertical spindle speeds:	
up to	6000 t/min
Voltage 50 Hz 3x	400 Volt
Spindle motor	36 / 26 kW
Total power required	120 kVA
Machine's weight about	7000 kg
Overall dimensions machine:	
Length	7500 mm
Width	7500 mm
Height	5000 mm

Various accessories:

Coolant through spindle (cts)
 Chip conveyor
 Angular milling head
 Automatic horizontal / vertical head
 Electronic hand held control
 Lamp
 Set-up place (number)
 Vertical turning station
 Machining heads changer

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