

**SAM 022713****PRIMAICON Type P240**

|                       |                              |
|-----------------------|------------------------------|
| <b>Group</b>          | Micro-precision milling cell |
| <b>Manufacturer</b>   | PRIMAICON                    |
| <b>Type</b>           | P240                         |
| <b>Controller CNC</b> | HEIDENHAIN TNC 430           |
| <b>Year</b>           | 2002                         |



|                                     |             |
|-------------------------------------|-------------|
| Number of axis total                | 3           |
| Table length                        | 340 mm      |
| Table width                         | 300 mm      |
| Longitudinal travel (X-axis)        | 240 mm      |
| Transversal travel (y-axis)         | 240 mm      |
| Vertical travel (z axis)            | 240 mm      |
| Tool magazine number of tool places | 32          |
| Spindle nose:                       | HSK-E25     |
| Spindle speeds:                     |             |
| stepless                            |             |
| up to                               | 40000 t/min |
| Voltage 50 Hz 3x                    | 400 Volt    |
| Overall dimensions machine:         |             |
| Length                              | 1200 mm     |
| Width                               | 1150 mm     |
| Height                              | 2200 mm     |
| Dimensions of the control:          |             |
| Length                              | 1000 mm     |
| Width                               | 800 mm      |
| Height                              | 1400 mm     |

**Various accessories:**

|                              |               |
|------------------------------|---------------|
| Workpiece measurement        | BLUM P83.0175 |
| Electronic hand held control |               |
| Handwheel electroinic        |               |
| Oil mist extractor           | ELBARON       |







