

SAM 023365**HAAS Type ST-10 Y**

Group	CNC turning lathe
Manufacturer	HAAS
Type	ST-10 Y
Controller CNC	HAAS
Year	2013

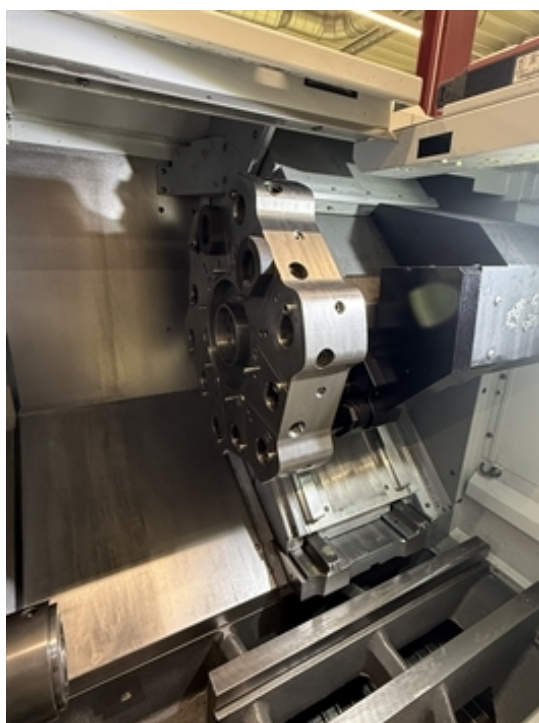


Number of axis total	3
Number of turning spindles	1
Number of revolvers	1
Centre height	419 mm
Distance between centres	355.6 mm
Spindle nose	A2-5
Spindle hole	58.7 mm
Bar passage	46 mm
Travels:	
Longitudinal travel (Z-axis)	406 mm
Transversal stroke (X axis)	200 mm
Transversal travel (y-axis)	51 mm
Rapid traverse X	12 m/min
Rapid traverse Y	12 m/min
Rapid traverse Z	30.5 m/min
Turret slide:	
Number of positions	12
Spindle speeds:	
stepless	
up to	6000 t/min
Time under power	7688 Heures
Operating time	3222 Heures
Working time	2173 Heures
Spindle motor	11.2 kW
Voltage 50 Hz 3x	360 - 480 Volt
Machine's weight about	3600 kg
Overall dimensions machine:	
Length	3210 mm
Width	1'780 mm
Height	2060 mm

Various accessories:

3-jaw chuck	
Lamp	
Coolant system	114 l
Bar feeder	
Type	SERVO BAR 300
Chip conveyor	
Set of steel holders	
Set of toolholders	









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G00	ZYKLUS ABER	LIVE TL RPM	0
G54	WKST KORCTR #54		
0/1			

BETRIEB TIMER & EINRICHT			
DATE: 10-27-2025		RESTL SCHLEIFEN: 0	
TIME: 16:42:35		M00 ZAEHLER 1: 71115	
EINSCHLT ZEIT: 7600:50:26		M00 ZAEHLER 2: 71115	
ZYKL START ZEIT: 3222:46:45		MACRO LABEL #1: LABEL 1	
VORSCH SCHN ZEIT: 2173:01:42		MACRO ASSIGN #1: 0	
DIES ZYKL: 0:00:19		MACRO LABEL #2: LABEL 2	
LETZT ZYKL: 0:01:37		MACRO ASSIGN #2: 0	
ENTER DATE IN THE FORMAT MM-DD-YYYY			
Press WRITE to enter value.			

POSITION: (MM)		MAN GES: 0.010	
BEDIENER	WERK G54	MASCHINE	RESTWEG
DRZ	0.000	0.000	0.000
KM	0.000	0.000	0.000
DRZ	0.000	0.000	0.000
DRZ	0.000	0.000	0.000
0000	55.949	0.000	0.000
0000	0.000	0.000	0.000