

SAM 021733**TOS Type BHU25**

Group Cylindrical grinder
Manufacturer TOS
Type BHU25



| | |
|----------------------------------|------------|
| Distance between centres | 1000 mm |
| Swing diameter | 280 mm |
| Max. Longitudinal travel | 1130 mm |
| Max. transversal travel | 245 mm |
| Grinding wheel: | |
| Diameter | 400 mm |
| Width | 40 mm |
| Bore | 127 mm |
| grinding wheel width | 63 mm |
| Workpiece weight on centres max. | 60 kg |
| Grinding wheel speeds: | |
| number (steps) | 2 |
| from | 1570 t/min |
| up to | 2050 t/min |
| Angular displacement | +/-60 ° |
| Work piece spindle head: | |
| speeds: | |
| number (steps) | 12 |
| from | 22 t/min |
| up to | 710 t/min |
| Swivelling range | 90 ° |
| Spindle taper | 4 CM |
| Taper in tailstock: | 3 CM |
| Table angular displacement | +/- 7 ° |
| Voltage 50 Hz 3x | 380 Volt |
| External Grinding wheel motor | 4 kW |
| Total power required | 8 kVA |
| Machine's weight about | 2'500 kg |
| Overall dimensions machine: | |
| Length | 1600 mm |
| Width | 1400 mm |
| Height | 1300 mm |

Various accessories:

Tailstock with fine adjustement
 Redressing device
 Coolant system
 Lamp

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