

**SAM 023102****SCHAUBLIN Type 102**

**Group** Toolmakers lathe  
**Manufacturer** SCHAUBLIN  
**Type** 102



Centre height	102 mm
Distance between centres	450 mm
Swing over cross-slide	120 mm
Swing over bed	200 mm
Inner taper type	W20
Spindle speeds:	
number (steps)	12
from	40 t/min
up to	3'000 t/min
Spindle motor	1.5 CV
Total power required	2 CV
Machine's weight about	500 kg
Length	1'200 mm
Width	600 mm
Height	1300 mm

**Various accessories:**

Knee-operated reversing switch  
 2 drawers  
 Lamp  
 Driving system for milling and grinding attachment  
 Belt-tensioning device for milling/grinding att.  
 Headstock with reduction gear  
 3-jaw chuck diameter  
 Magnetic chuck diameter  
 Set of collets  
 Set bell collets  
 Tailstock with hand lever  
 Rotary centre  
 Drill chuck  
 Quick change tool  
 Set of steel holders  
 Hand rest

110 mm  
 100 mm

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