

SAM 022699**ACIERA Type 22 S**

Group Pillar drilling machine
Manufacturer ACIERA
Type 22 S



| | |
|------------------------------|--------------|
| Table length | 500 mm |
| Table width | 500 mm |
| Clamping surface: | |
| Length | 360 mm |
| Width | 320 mm |
| Number of T-channels | 3 |
| Distance of the T-slots | 100 mm |
| T-channel width | 16 mm |
| Drill capacity in steel | 22 mm |
| Drill capacity in cast-iron | 24 mm |
| Taper in spindle: MT | 3 |
| Depth of throat | 300 mm |
| Drill depth (spindle stroke) | 120 mm |
| Spindle head adjustment | 300 mm |
| Table travels: | |
| Longitudinal travel (X-axis) | 330 mm |
| Transversal travel (y-axis) | 210 mm |
| Vertical travel (z axis) | 350 mm |
| Spindle speeds: | |
| stepless | |
| from | 100 t/min |
| up to | 4000 t/min |
| Feeds: | |
| stepless | |
| from | 0.02 mm/t |
| up to | 0.25 mm/t |
| Voltage 50 Hz 3x | 380 Volt |
| Spindle motor | 1.0 / 1.5 CV |
| Machine's weight about | 900 kg |
| Overall dimensions machine: | |
| Length | 1100 mm |
| Width | 600 mm |
| Height | 2100 mm |

Various accessories:

Drill chuck

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