

SAM 019815**AGIE CHARMILLES Type ROBOFIL 2030 SI**

Group	Wire cutting machine EDM
Manufacturer	AGIE CHARMILLES
Type	ROBOFIL 2030 SI
Controller CNC	CHARMILLES
Year	2000



Working table:		
Length		560 mm
Width		440 mm
Max. dimensions of work piece:		
Length		1130 mm
Width		510 mm
Height		260 mm
Table load max.		500 kg
Longitudinal traverse (X-axis)		318 mm
Cross traverse (Y-axis)		218 mm
Vertical travel (Z axis)		114 mm
U axis		+/- 48 mm
V-axis		+/- 48 mm
U/V axis travel		48 mm
Taper-cut	+/-	30/65mm °
Diameter of electrode wire:		
from		0.1 mm
up to		mm
Forward feed for wire electrode:		
from		m/min
up to		15 m/min
Max. coil weight		16 kg
Dielectric aggregate:		
Empty weight		4400 kg
Contents		240 l
Generator:		
Cut capacity max. from		300 mm ² /min
Voltage 50 Hz 3x		380 Volt
Total power required		12 kVA
Weight total installation approx.		4500 kg
Overall dimensions machine:		
Length		3700 mm
Width		2600 mm
Height		2300 mm
Various accessories:		
Automatic wire treading		
Clamping set		3 pce
Pallets changing device:		EROWA
Number of positions		30

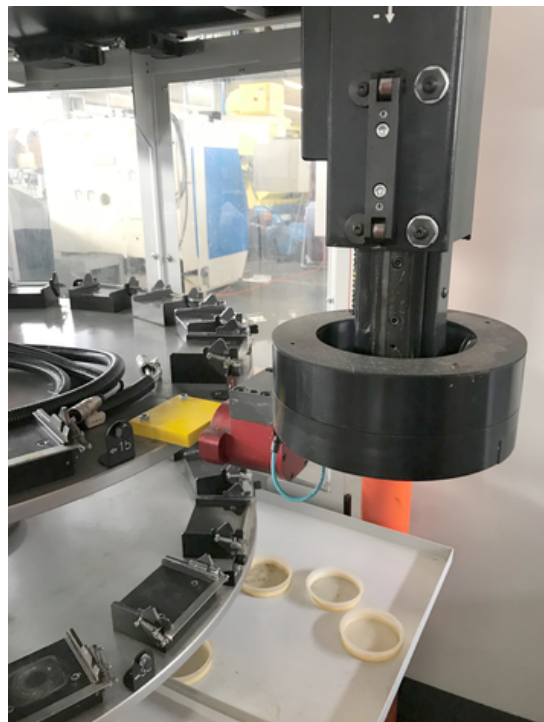
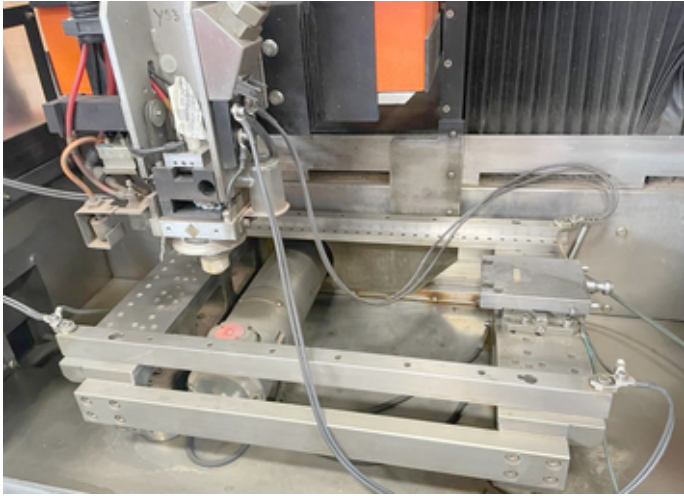
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Work piece holder

3 pce



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