

**SAM 022699****ACIERA Type 22 S**

**Group** Pillar drilling machine  
**Manufacturer** ACIERA  
**Type** 22 S



|                              |              |
|------------------------------|--------------|
| Table length                 | 500 mm       |
| Table width                  | 500 mm       |
| Clamping surface:            |              |
| Length                       | 360 mm       |
| Width                        | 320 mm       |
| Number of T-channels         | 3            |
| Distance of the T-slots      | 100 mm       |
| T-channel width              | 16 mm        |
| Drill capacity in steel      | 22 mm        |
| Drill capacity in cast-iron  | 24 mm        |
| Taper in spindle: MT         | 3            |
| Depth of throat              | 300 mm       |
| Drill depth (spindle stroke) | 120 mm       |
| Spindle head adjustment      | 300 mm       |
| Table travels:               |              |
| Longitudinal travel (X-axis) | 330 mm       |
| Transversal travel (y-axis)  | 210 mm       |
| Vertical travel (z axis)     | 350 mm       |
| Spindle speeds:              |              |
| stepless                     |              |
| from                         | 100 t/min    |
| up to                        | 4000 t/min   |
| Feeds:                       |              |
| stepless                     |              |
| from                         | 0.02 mm/t    |
| up to                        | 0.25 mm/t    |
| Voltage 50 Hz 3x             | 380 Volt     |
| Spindle motor                | 1.0 / 1.5 CV |
| Machine's weight about       | 900 kg       |
| Overall dimensions machine:  |              |
| Length                       | 1100 mm      |
| Width                        | 600 mm       |
| Height                       | 2100 mm      |

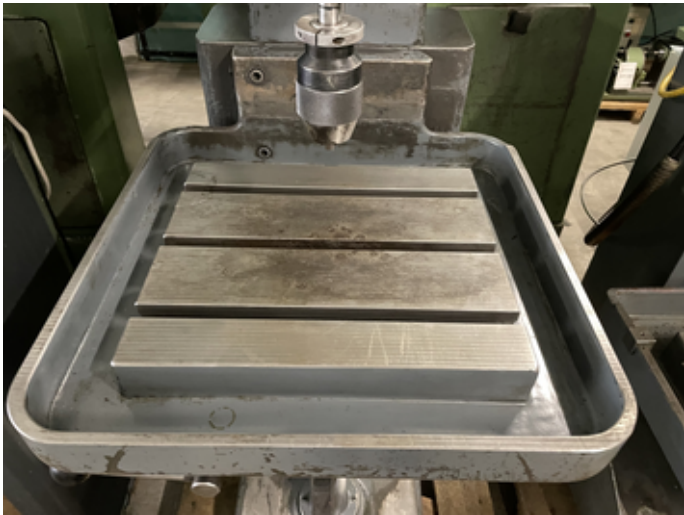
**Various accessories:**

Drill chuck





[www.mullermachines.ch](http://www.mullermachines.ch)



Technical data and photographs without warranty.

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