

**SAM 022319****MIKRON Type 102.04**

<b>Group</b>	Hobbing machine
<b>Manufacturer</b>	MIKRON
<b>Type</b>	102.04



Work capacity: max. diameter	120 mm
Max. module	2
Workpiece length max.	130 mm
Pitch min.	6
max.	325
Spiral lead:	
from	2 mm
up to	5000 mm
Spiral lead angle:	
from	1 °
up to	89 °
Gear hob:	
min. diameter	130 mm
Milling cutter speeds:	
number (steps)	14
from	140 t/min
up to	1870 t/min
Feeds:	
axial from	mm/t
up to	3 mm/t
Voltage 50 Hz 3x	380 Volt
Power	1.5 CV
Machine's weight about	650 kg
Overall dimensions machine:	
Length	1100 mm
Width	900 mm
Height	1550 mm

**Various accessories:**

Set of gears

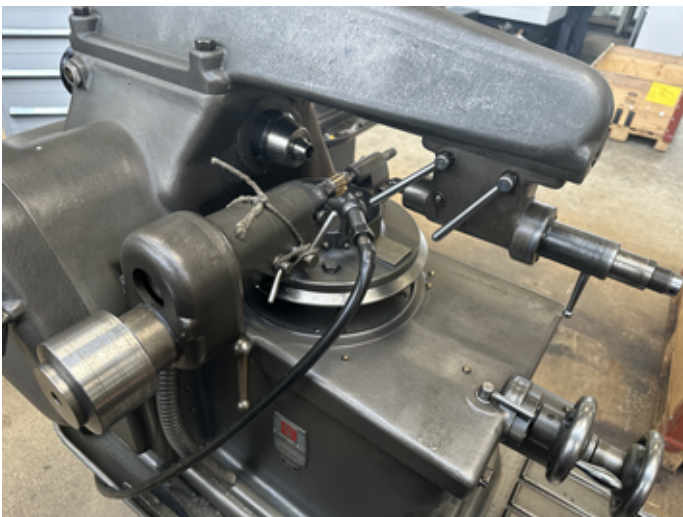
**Fabrication de filetages:**

Tangent gear cutting  
 Inclined gear cutting  
 Dentures coniques  
 Spiral gear cutting  
 External gear cutting  
 Internal gear cutting

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