

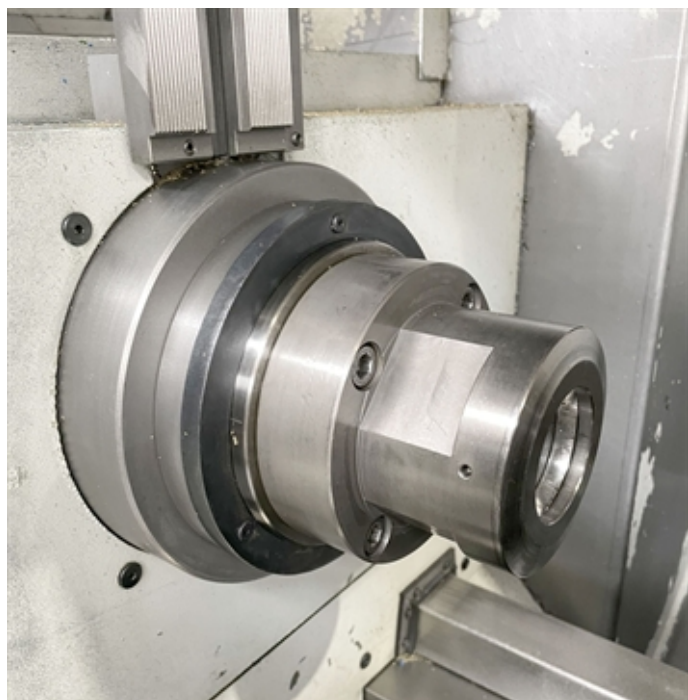
SAM 023059**SCHAUBLIN Type 180 CCN R-TM**

Group	CNC turning lathe
Manufacturer	SCHAUBLIN
Type	180 CCN R-TM
Year	2002
Youtube video	https://youtu.be/UOKZct6H7Ng



Centre height	275 mm
Distance between centres	600 mm
Swing over cross-slide	150 mm
Swing over bed	600 mm
Turning length	610 mm
Carriage:	
Longitudinal travel (Z-axis)	600 mm
Transversal stroke (X axis)	460 mm
Resolution	mm
Turret slide: number	1 "DIPLOMATIC"
Number of positions turret 1	12
Fixed tools turret 1	6
Driven tools turret 1	6
Inner cone diameter	20 x 20 mm
Inner cone DIN	VDI 30
Taper in spindle:	
Camlock	A2-6
Inner taper type	B 32 / B 45 / F 48
Collet bore	24 / 36 / 42 mm
C axis	
Spindle speeds:	
stepless	
up to	4000 t/min
Inner taper type	F66
Internal spindle diameter	60 mm
Feeds:	
stepless	
longitudinal from	mm/min
up to	5'000 mm/min
transversal from	mm/min
up to	5000 mm/min
Rapid traverse:	8 / 10 m/min
Spindle motor	15 / 18.5 kW
Voltage 50 Hz 3x	380 Volt
Machine's weight about	2400 kg
Overall dimensions machine:	
Length	2500 mm
Width	2'500 mm
Height	1800 mm





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