

**SAM 018562****VOUMARD Type 400 CNC**

|                       |                            |
|-----------------------|----------------------------|
| <b>Group</b>          | CNC Internal grinder       |
| <b>Manufacturer</b>   | VOUMARD                    |
| <b>Type</b>           | 400 CNC                    |
| <b>Controller CNC</b> | GE FANUC Series Oi Mate TD |



|                                  |              |
|----------------------------------|--------------|
| Min. grinding diameter           | 20 mm        |
| Max. grinding diameter           | 300 mm       |
| Max. grinding depth              | 300 mm       |
| Max.workpiece length + steady    | 1780 mm      |
| Centre height                    | 300 / 430 mm |
| Axial motion:                    |              |
| Longitudinal travel (Z-axis)     | 650 mm       |
| Cross travel (x-axis)            | 150 mm       |
| Spindle head (u axis)            | 500 mm       |
| Work piece spindle head (B-axis) | +/- 20 °     |
| Max. axial speeds:               |              |
| Z axis (longitudinal travel)     | 12000 mm/min |
| Grinding spindle head:           |              |
| Grinding spindle motor           | 6.5 / 7.8 kW |
| Machine's weight about           | 9500 kg      |
| Overall dimensions machine:      |              |
| Length                           | 5000 mm      |
| Width                            | 2300 mm      |
| Height                           | 2400 mm      |

**Various accessories:**

Redressing device  
 Coolant system  
 Paper band filter  
 Steady

**Notes:**

New control system FANUC





