

SAM 022272**TSUGAMI-MORI Type B012 AE**

Group	CNC automatic lathe / CNC Swiss type lathe
Manufacturer	TSUGAMI-MORI
Type	B012 AE
Controller CNC	TSUGAMI-FANUC LB1



Number of axis total	3
Number of spindles	1
Machining diameter max.	12 mm
Maximum turning length	140 mm
Max. drilling diameter	7 mm
Max. threading diameter	6 M
Max. bar diameter	3 - 12 mm
Spindle speeds:	
stepless	
from	200 t/min
up to	12000 t/min
Tool-holder:	
Number of stations	10
Turning tools	5 pce
Drilling tools	3 pce
Transverse processing tools	2 pce
Rapid traverse:	18 m/min
Voltage 50 Hz 3x	200 Volt
Spindle motor	1.5 / 2.2 kW
Air connect	5 bar
Total power required	7 kVA
Machine's weight about	1400 kg
Overall dimensions machine:	
Length	1700 mm
Width	900 mm
Height	1660 mm

Various accessories:

Parts catcher
 Lamp
 Coolant system

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