

SAM 022857**BIGLIA Type B 465 T2Y2**

Group	CNC turning lathe
Manufacturer	BIGLIA
Type	B 465 T2Y2
Controller CNC	FANUC Series 31i-Model B
Year	2012



Number of spindles	2
Number of revolvers	2
Maximum turning length	350 mm
Max. turning diameter	200 mm
Bar diameter	71 mm
Travels:	
X1	170 mm
X2	170 mm
Z1	390 mm
Z2	390 mm
Y1	90 mm
Y2	90 mm
Turret slide:	
Number of positions turret 1	12
Number of positions turret 2	12
Driven tools turret	
Spindle speeds	4000 t/min
Power of driven tools	3.7 kW
Main spindle:	
Spindle nose	ASA 6"
Spindle speeds:	
stepless	
from	0 t/min
up to	4000 t/min
Spindle power	22 / 26 kW
Back spindle mobile:	
Spindle nose	ASA 5"
Back spindle stroke	420 mm
Power of back spindle	7.5 / 11 kW
Rapid traverse X	18 m/min
Rapid traverse Z	30 m/min
Rapid traverse Y	9 m/min
Voltage 50 Hz 3x	400 Volt
Machine's weight about	7400 kg
Overall dimensions machine:	
Length	4400 mm
Width	2'150 mm
Height	2200 mm
Various accessories:	
High pression colant device	25 bar

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Bar feeder

Type

Interface serial port RS 232

Interface Ethernet

Interface USB

Interface PCMCIA card

Parts catcher

Workpiece conveyor

Chip conveyor

Set of toolholders

Measuring arm Renishaw

TOP
XFILE 370







