

SAM 023100**SCHAUBLIN Type 102N-80 VM**

Group Centre lathe
Manufacturer SCHAUBLIN
Type 102N-80 VM



Centre height	102 mm
Distance between centres	450 mm
Swing over cross-slide	120 mm
Swing over bed	200 mm
Taper in spindle:	
Thread	
Spindle speeds:	
number (steps)	24
from	45 t/min
up to	3100 t/min
Pitch of leadscrew	4 mm
Diameter of leadscrew	40 mm
Taper in tailstock:	2 CM
Feeds:	
number (steps)	8
length:	
from	0.020 mm/t
up to	0.3 mm/t
Voltage 50 Hz 3x	380 Volt
Spindle motor	1.50 CV
Machine's weight about	550 kg
Overall dimensions machine:	
Length	1'375 mm
Width	670 mm
Height	1210 mm

Various accessories:

6-jaw chuck diameter	mm
Coolant system	
Driving plate	
Toolholders	
Set of collets	
Drilling tailstock	
Clutch and brake	
2 drawers	







