

**SAM 012794****ACIERA Type F 4**

**Group** Universal milling machine  
**Manufacturer** ACIERA  
**Type** F 4



Table length	800 mm
Table width	250 mm
Longitudinal travel (X-axis)	400 mm
Transversal travel (y axis)	175 mm
Vertical travel (z axis)	450 mm
Spindle speeds:	
stepless	
from	50 t/min
up to	3400 t/min
Taper in spindle	30 ISO
Feeds stepless:	
longitudinal from	12 mm/min
up to	360 mm/min
vertical from	12 mm/min
up to	360 mm/min
Vertical quill travel	60 mm
Rapid traverse:	
longitudinal	1.8 m/min
vertical	1.8 m/min
Voltage 50 Hz 3x	380 Volt
Motor output	2.5 CV
Machine's weight about	900 kg
Overall dimensions machine:	
Length	1200 mm
Width	900 mm
Height	1600 mm

**Various accessories:**

Motorized table adjustment vertically  
 Coolant system  
 Steady  
 Lamp

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