

SAM 022186**FEINTOOL Type HFA 400**

Group	Fine blanking Machine
Manufacturer	FEINTOOL
Type	HFA 400
Controller CNC	SIEMENS SIMATIC HMI



Total capacity	4000 kN
Vee-ring indenter pressure	1800 kN
Back pressure	800 kN
pushing ram force	300 kN
Stripping force	590 kN
Tool clamping surface:	
superior: length	800 mm
Width	800 mm
inferior: length	1000 mm
Width	810 mm
Speeds:	
Cutting speed:	
from	5 mm/s
up to	50 mm/s
Close traverse speeds max.	120 mm/s
Return traverse speeds	135 mm/s
Number of strokes:	
up to	150 / 230 c/min
Voltage 50 Hz 3x	380 Volt
Main motor	75 kW
Total power required	82 kW
Machine's weight about	21700 kg
Overall dimensions machine:	
Length	5000 mm
Width	3300 mm
Height	3360 mm
Various accessories:	
Roll-feed	
Belt feeding	
Decoiler	







