

SAM 014007**SIXIS Type S 103 R**

Group	Universal milling machine
Manufacturer	SIXIS
Type	S 103 R



Table length	600 mm
Table width	300 mm
Longitudinal travel (X-axis)	450 mm
Transversal travel (y axis)	175 mm
Vertical travel (z axis)	410 mm
Distance from vertical spindle to table	320 mm
Spindle speeds:	
number (steps)	18
from	60 t/min
up to	2400 t/min
Taper in spindle	30 ISO
Feeds steps:	8
longitudinal from	12.0 mm/min
up to	216 mm/min
vertical from	6.0 mm/min
up to	108 mm/min
Rapid traverse:	
longitudinal	1.0 m/min
vertical	0.5 m/min
Voltage 50 Hz 3x	380 Volt
Motor output	1.5 CV
Total power required	2 CV
Machine's weight about	800 kg
Overall dimensions machine:	
Length	1200 mm
Width	1000 mm
Height	1600 mm
Various accessories:	
Vice: width	100 mm
Coolant system	
Steady	
Universal table	
Vertical milling head	
Set of collets	



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