

**SAM 023692****BIGLIA Type B 470/YSM**

|                       |                   |
|-----------------------|-------------------|
| <b>Group</b>          | CNC turning lathe |
| <b>Manufacturer</b>   | BIGLIA            |
| <b>Type</b>           | B 470/YSM         |
| <b>Controller CNC</b> | GE FANUC 18i-TB   |
| <b>Year</b>           | 2004              |



|                              |              |
|------------------------------|--------------|
| Turning diameter             | 210 mm       |
| Bar diameter                 | 65 mm        |
| Turning length               | 300 mm       |
| Y axis                       | 110 mm       |
| Turret slide: number         | 2            |
| Number of positions turret 1 | 12           |
| Number of positions turret 2 | 12           |
| Driven tools turret 1        | 12           |
| Driven tools turret 2        | 12           |
| max. speed                   | 4000 t/min   |
| Power of back spindle        | 11 kW        |
| Time under power             | 74536 Heures |
| Operating time               | 24651 Heures |
| Working time                 | 8588 Heures  |
| Spindle motor                | 26 kW        |
| Voltage 50 Hz 3x             | 400 Volt     |
| Machine's weight about       | 6150 kg      |

**Various accessories:**

|                              |                 |
|------------------------------|-----------------|
| Bar feeder                   | LNS             |
| Type                         | HYDROBAR SPRINT |
| Chip conveyor                |                 |
| Tool height adjusting device |                 |





