

**SAM 017122****UNIFY Type UM 3 DL**

|                     |                        |
|---------------------|------------------------|
| <b>Group</b>        | Thread rolling machine |
| <b>Manufacturer</b> | UNIFY                  |
| <b>Type</b>         | UM 3 DL                |
| <b>Year</b>         | 2012                   |



|                                |           |
|--------------------------------|-----------|
| Min. diameter threaded         | 27 mm     |
| Max. diameter threaded         | 90 mm     |
| Min. pitch                     | 1 mm      |
| Max. pitch                     | 6 mm      |
| Max. infeed length             | 68 mm     |
| Max. roll die diameter         | 150 mm    |
| Roll die width                 | 35,70 mm  |
| Max. rolling force             | 17 to     |
| Roll axis swivel for thru-feed | 3 °       |
| Shaft diameter                 | 54 mm     |
| Roll speeds:                   |           |
| from                           | 150 t/min |
| up to                          | 500 t/min |
| Voltage 50 Hz 3x               | 400 Volt  |
| Motor power                    | 7.5 kW    |
| Machine's weight about         | 2420 kg   |
| Overall dimensions machine:    |           |
| Length                         | 2200 mm   |
| Width                          | 1900 mm   |
| Height                         | 2000 mm   |





