

SAM 022166**STAMA Type MC 326 / TWIN**

Group	Horizontal machining center with 2 spindle
Manufacturer	STAMA
Type	MC 326 / TWIN
Controller CNC	FANUC 31i-A5
Year	2011



Number of axis total	4
Number of tables	2
Number of spindles	2
Table length	700 mm
Table width	350 mm
Number of T-channels	2
T-channel width	14H12 mm
Table load max.	450 kg
Longitudinal travel (X-axis)	520 mm
Transversal travel (y-axis)	360 mm
Vertical travel (z axis)	360 mm
Tool changer:	
Number of tools	2 x 21
Tool diameter	88 mm
Diameter with free adjacent pockets	125 mm
Tool lenght	300 mm
Max. tool-weight	5 kg
Average chip-to-chip time	2.4 s
Spindle nose: HSK-A	63
Distance spindle nose to table	200 - 560 mm
distance between spindles	266 mm
Spindle speeds:	
from	36 t/min
up to	12000 t/min
Rapid traverse:	60 m/min
Air connect	6 bar
Voltage 50 Hz 3x	400 Volt
Spindle motor	18.5 kW
Total power required	40 kVA
Machine's weight about	5600 kg
Overall dimensions machine:	
Length	3300 mm
Width	3300 mm
Height	3200 mm

Various accessories:

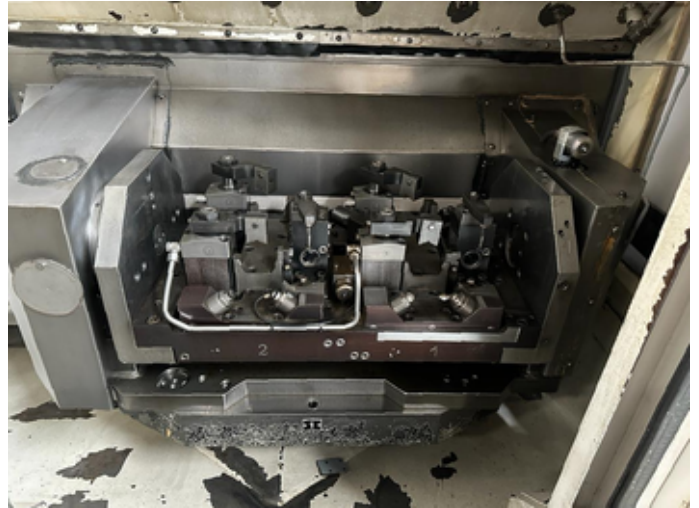
Coolant system
 High pression colant device
 Coolant through spindle (cts)
 Paper filtration system

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Chip conveyor



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